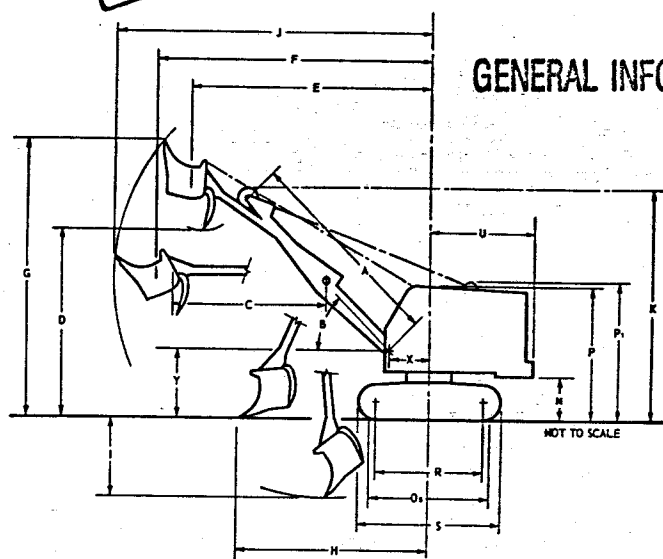
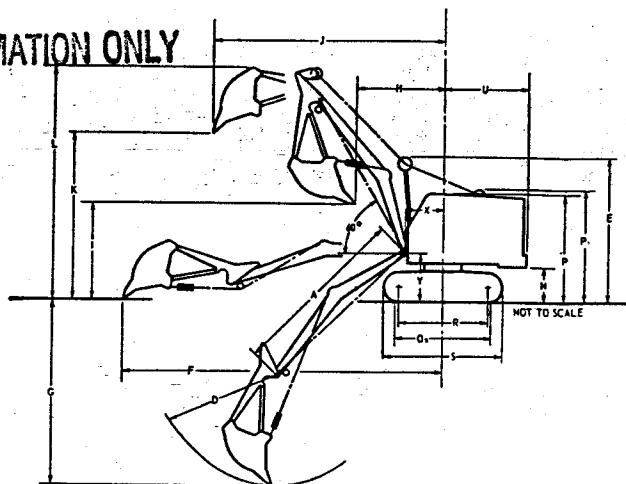


**LINK-BELT
SPEEDER****LS-68 $\frac{3}{4}$ Cubic Yard Shovel and Hoe Flysheet**

12.3 TON CRAWLER MOUNTED CRANE (PCSA CLASS 10-33)

(STANDARD LOWER 7'2" GAUGE X 11'0" LONG OVER-ALL)

(Supersedes Flysheet CRF2085-6-63)

**GENERAL INFORMATION ONLY****SHOVEL WORKING RANGES**

Dipper capacity, cubic yards (struck measure)	$\frac{3}{4}$
A—Boom length, center to center of pins	16' 0"
Effective boom length (center of boom foot pin to cable pitch line of peak sheave)	16' 9"
C—Dipper stick length, effective	12' 3"
Dipper stick length over-all	13' 0"
X—Radius of boom hinge pin	3' 1"
Y—Height of boom hinge pin	5' 1"

BOOM ANGLE	B	60°	55°	50°	45°	40°
Maximum dumping height	D	17' 6"	16' 6"	15' 4"	14' 3"	12' 11"
Dumping radius maximum height	E	16' 0"	17' 4"	18' 6"	19' 6"	20' 6"
Maximum dumping radius	F	19' 11"	20' 6"	21' 0"	21' 5"	21' 11"
Maximum cutting height	G	25' 1"	23' 11"	22' 9"	21' 5"	19' 11"
Maximum clean-up radius	H	15' 5"	15' 10"	16' 2"	16' 6"	16' 9"
Maximum digging depth	I	4' 11"	5' 5"	5' 10"	6' 4"	6' 8"
Maximum cutting radius	J	23' 5"	23' 11"	24' 5"	24' 11"	25' 4"
Boom clearance height	K	19' 9"	19' 0"	18' 3"	17' 3"	16' 3"

GENERAL DIMENSIONS COMMON TO BOTH SHOVEL AND HOE

Ground clearance under counterweight "A"	N	3' 5"
Crawler ground bearing length	O5	9' 5"
Over-all cab height	P	10' 3"
Over-all height low gantry	PI	10' 6"
Center to center of wheels	R	8' 6"
Over-all crawler length	S	11' 0"
Tailswing of counterweight "A"	U	8' 3"

BRIEF SPECIFICATIONS**SHOVEL**

Approximate working weight with 24" wide track shoes, low gantry, counterweight "A" 34,700 lbs.
 Crowd speed 101 f.p.m.
 Retract speed 146 f.p.m.
 Swing speed 4.9 r.p.m.
 Lugging Line Pull Line Speed
 9" hoist (rear) 12,000 lbs. @ 134 f.p.m.

HOE

Approximate working weight with 24" wide track shoes, low gantry, counterweight "A" 34,750 lbs.
 Swing speed 4.9 r.p.m.
 Lugging Line Pull Line Speed
 10" inhaul (front) 11,300 lbs. @ 150 f.p.m.
 11" hoist (rear) 9,950 lbs. @ 162 f.p.m.

POWER UNITS

Suitable for operation up to 4,000 feet above sea level. For operation at higher altitudes consult factory.
 Standard—Waukesha 195GK gasoline engine with friction clutch, six cylinder, 56 net h.p. @ 1,620 r.p.m. full load speed.
 Optional at extra cost—Diesel: General Motors with friction clutch.

HOE WORKING RANGES

Bucket capacity, cubic yards	$\frac{3}{4}$
Bucket cutting width	39 $\frac{1}{2}$ "
Boom length	16' 6"
Average sweep radius	9' 7"
Height of hoe mast	13' 8"
Maximum digging radius	29' 4"
Maximum digging depth ^①	18' 8"
Radius beginning of dump	8' 8"
Ground clearance beginning of dump	9' 7"
Clearance radius end of dump	20' 11"
Ground clearance end of dump	15' 7"
Over-all height end of dump	20' 7"
Radius of boom hinge pin	X 3' 7"
Height of boom hinge pin	Y 4' 5"

① Dimension "G" shows maximum digging depth with 55° boom. The digging depth with 45° boom per U.S. Department of Commerce Standards is 16'10". The maximum "effective" digging depth will vary with the type of soil and excavation.

HOE LIFTING CAPACITIES

These are maximum capacities for the hoe when used for laying pipe. Two part hoist line used.

BOOM RADIUS ^②	LIFTING CAPACITIES
12'	9,300 lbs.
15'	7,600 lbs.
20'	4,700 lbs.

② Radius is measured from machine centerline of rotation to centerline of boom peak shaft. Capacities are based upon hoe arm being in a vertical position.



These specifications comply with the recommended Commercial Standard CS90-58 developed under the National Bureau of Standards and issued by the United States Department of Commerce.

We are constantly improving our products and therefore reserve the right to change designs and specifications.

For Certified Dimensions, Consult Factory

LINK-BELT SPEEDER

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Cedar Rapids, Iowa

Link-Belt Speeder (Canada), Ltd.
Woodstock, Ontario

Printed in U.S.A.

Flysheet CRF2099—9-65

5-44-11-24.65