



# **RT980**

34 ft. - 146 ft. BOOM (FULL POWER) PCSA CLASS 10-397

### RATED LIFTING CAPACITIES IN POUNDS

### ON OUTRIGGERS FULLY EXTENDED - 360°

Radius in				Mai	n Boom	Length in	Feet				114 ft. + 32 ft. Ext (2° Offset
Feet	36	42	51	60	69	78	87	96	105	114	146
10	160,000	121,250	113,750	107,500	98,000						See
	(67)	(70.5)	(74)	(77)	(79)	x = 0					Warning
12	150,000	120,000	110,000	101,250	97,500	92,500					Note 1
	(63)	(67.5)	(71.5)	(75)	(77.5)	(79.5)					
15	117,600	102,000	102,000	91,850	90,000	84,250	71,250				
	(57.5)	(63)	(68)	(72)	(75)	(77)	(79)				
20	92,200	92,200	86,250	78,000	76,600	70,250	62,500	57,250	53,000	43,600	
2500	(47)	(54.5)	(61.5)	(67)	(70.5)	(73)	(75.5)	(77.5)	(79)	(80)	
25	73,600	73,600	73,600	64,900	58,000	57,050	54,000	52,000	48,000	40,700	24,500
1,000	(34)	(45.5)	(55)	(61.5)	(66)	(69.5)	(72)	(74.5)	(76)	(77.5)	(80)
30	56,000	56,000	56,000	56,000	49,300	46,500	44,700	43,200	42,650	34,750	22,400
130-	(9)	(34)	(47.5)	(55.5)	(61)	(65)	(68.5)	(71)	(73)	(75)	(79)
35		49,040	49,040	49,040	43,500	38,100	35,650	34,500	34,000	30,150	20,700
		(16.5)	(38.5)	(49.5)	(56)	(61)	(65)	(68)	(70)	(72)	(77)
40		200	39,690	39,690	38,850	33,800	31,600	29,950	27,950	26,400	19,300
			(28.5)	(42.5)	(51)	(56.5)	(61)	(64.5)	(67)	(69.5)	(75)
45	See Warning		31,180	31,180	31,180	30,250	28,300	26,650	24,800	23,350	18,000
	Note 16		(8)	(34.5)	(45)	(52)	(57)	(61)	(64)	(66.5)	(72.5)
50				25,940	25,940	25,940	25,500	23,950	22,150	20,800	16,900
- 12224				(24)	(38.5)	(47)	(53)	(57.5)	(61)	(63.5)	(70.5)
60				0,00000	18,620	18,620	18,620		18,050	16,800	14,100
-17500					(20)	(35)	(43.5)	(49.5)	(54.5)	(57.5)	(66)
70						13,490	13,490	13,490	13,490	13,490	11,750
						(16.5)	(32)	(41)	(47)	(51.5)	(61.5)
80							10,020	10,020	10,020	10,020	9,950
			-				(12.5)	(29.5)	(38.5)	(44)	(57)
90								7,120	7,120 (27.5)	7,120 (35.5)	8,520
100						4.			,	4,900	7,120
1000										(24.5)	(46.5)
110				- /		S = 1		-		1-11-1	5,360
WESTERN .											(40.5)
120								7			3,930
area (med)											(33.5)
130								7			2,640
											(24)
Min. bo	om angle	(deg.) fo	r indicat	ed length	(no load			-		0	0
				boom an						114	146

A6-829-003838A & -003837A

Radius				Mai	n Boom I	Length in	F
in Feet	36	42	51	60	69	78	
10			113,750		98,000	70	H
	(67)	(70.5)	(74)	(77)	(79)		
12			110,000		97,500	92,500	
	(63)	(67.5)	(71.5)	(75)	(77.5)	(79.5)	
15			102,000		90,000	84,250	7
	(57.5)	(63)	(68)	(72)	(75)	(77)	17
20	92,200		the state of the s		76,600	70,250	6
	(47)	(54.5)	(61.5)	(67)	(70.5)	(73)	(
25	73,600	73,600	73,600	64,900	58,000	57,050	5
	(34)	(45.5)	(55)	(61.5)	(66)	(69.5)	(
30	56,000	56,000	56,000	56,000	49,300	46,500	4
	(9)	(34)	(47.5)	(55.5)	(61)	(65)	(6
35		49,450	49,450	49,450	43,500	38,100	3
500000		(16.5)	(38.5)	(49.5)	(56)	(61)	(6
40			42,350	42,350	38,850	33,800	3
33574			(28.5)	(42.5)	(51)	(56.5)	(6
45	See Warning		36,000	36,000	34,950	30,250	2
	Note 16		(8)	(34.5)	(45)	(52)	(
50	0.0000-1111			31,700	31,500	27,300	2
				(24)	(38.5)	(47)	(
60					24,500	22,600	2
					(20)	(35)	(4
70						19,100	1
						(16.5)	(3
80							1
90			_				(
30							
100							
110							
120							
130							_

Max. boom length (ft.) at 0 degree boom angle (no load)

### ON RUBBER CAPACITIES

Radius	Stationary Capacity	Stationary Capacity	Pick & Carry Cap. Up to 2.5 MPH
in Feet	Defined Arc (3) Over Front	360° Arc	Boom Centered (7) Over Front
10	100,000 (a)	80,000 (a)	92,360 (a)
12	87,500 (a)	66,700 (a)	81,560 (a)
15	73,850 (a)	50,350 (a)	68,800 (a)
20	58,850 (a)	33,320 (a)	53,790 (a)
25	47,400 (b)	22,980 (b)	44,000 (a)
30	38,950 (b)	15,290 (c)	35,570 (b)
35	30,490 (b)	10,880 (d)	29,710 (b)
40	23,780 (c)	7,960 (e)	23,780 (c)
45	19,070 (d)	5,610 (e)	16,400 (d)
50	15,600 (d)	3,940 (f)	13,960 (d)
60	10,300 (e)	1,320 (g)	9,820 (e)
70	6,820 (f)		6,820 (f)
80	4,550 (g)		4,550 (g)
90	2,610 (h)		
100	1,200 (i)		

A6-829-003769A

### NOTES FOR RUBBER CAPACITIES

Maximum Permissible Boom Length:

(a) 36 ft. (f) 78 ft. (b) 42 ft. (g) 87 ft. (c) 51 ft. (h) 96 ft. (d) 60 ft. (i) 114 ft.

(e) 69 ft.

Front Min. boom angle (deg) for indicated les (no load) Max. boom length (ft.) at 0 deg. boom 360 deg. Min. boom angle (deg.) for indicated le Max. boom length (ft.) at 0 deg. boom (no load)

1. Capacities are in pounds and do not exceed 85% of tipping loads as deterwith SAE J-765.

Capacities are applicable to machines equipped with 33.25x35 (32 ply) inflation pressure (65 psi for 2.5 mph pick & carry capacities).

(Defined Arc) - Over front includes +6° on either side of longitudinal center 4. Capacities appearing above bold line are based on structural strength and upon as a capacity limitation.

 Capacities are applicable only with machine on a firm level surface.
 On rubber lifting with boom extensions not permitted.
 For pick & carry operation, boom must be centered over front of machinengaged. When handling loads in the structural range with capacities close should be reduced to creep speed.

 Axle lockouts must be functioning before lifting on rubber. (Check au proper functioning: Refer to "Operation and Maintenance Manual" for description. axle lockout system).

All lifting depends on proper tire inflation, capacity and condition. Cap lower tire inflation pressures. Damaged tires are hazardous to safe operation



114 ft. + 32 ft. Ext (2º Offset

146

See Warning Note 17

24,500

22,400

(79)20,700

(77)

(75)18,000

(72.5)

16,900 (70.5)14,100 (66)11,750

(61.5)

(57)

(52)

9,950

8,520

7,120

5,360 (40.5)

3,930 (33.5)2,640 (24)

0

& -003837A

le lockout system).

(46.5)

19,300

# KIYKI

4 ft. - 146 ft. BOOM (FULL POWER) PCSA CLASS 10-397

## F ( • ) Y = **FULL HYDRAULIC** SELF-PROPELLED CRANE

### IG CAPACITIES IN POUNDS

### ON OUTRIGGERS FULLY EXTENDED - OVER FRONT

Radius				Mai	n Boom	Length in	Feet				114 ft. 4 32 ft. Ex (2° Offse
Feet	36	42	51	60	69	78	87	96	105	114	146
10	160,000	121,250	113,750	107,500	98,000						See
	(67)	(70.5)	(74)	(77)	(79)	000000000000000000000000000000000000000					Warnin
12	150,000	120,000	110,000	101,250	97,500	92,500					Note 1
	(63)	(67.5)	(71.5)	(75)	(77.5)	(79.5)					
15	117,600	102,000	102,000	91,850	90,000	84,250	71,250				
	(57.5)	(63)	(68)	(72)	(75)	(77)	(79)				
20	92,200	92,200	86,250	78,000	76,600	70,250	62,500	57,250	53,000	43,600	
mail.	(47)	(54.5)	(61.5)	(67)	(70.5)	(73)	(75.5)	(77.5)	(79)	(80)	
25	73,600	73,600	73,600	64,900	58,000	57,050	54,000	52,000	48,000	40,700	24,500
- 125	(34)	(45.5)	(55)	(61.5)	(66)	(69.5)	(72)	(74.5)	(76)	(77.5)	(80)
30	56,000	56,000	56,000	56,000	49,300	46,500	44,700	43,200	42,650	34,750	22,400
3.000	(9)	(34)	(47.5)	(55.5)	(61)	(65)	(68.5)	(71)	(73)	(75)	(79)
35		49,450	49,450	49,450	43,500	38,100	35,650	34,500	34,000	30,150	20,700
CESTA		(16.5)	(38.5)	(49.5)	(56)	(61)	(65)	(68)	(70)	(72)	(77)
40			42,350	42,350	38,850	33,800	31,600	29,950	27,950	26,400	19,300
			(28.5)	(42.5)	(51)	(56.5)	(61)	(64.5)	(67)	(69.5)	(75)
45	See		36,000	36,000	34,950	30,250	28,300	26,650	24,800	23,350	18,000
	Warning Note 16		(8)	(34.5)	(45)	(52)	(57)	(61)	(64)	(66.5)	(72.5)
50				31,700	31,500	27,300	25,500	23,950	22,150	20,800	16,900
Abasa				(24)	(38.5)	(47)	(53)	(57.5)	(61)	(63.5)	(70.5)
60	7				24,500	22,600	21,100	19,650	18,050	16,800	14,100
200					(20)	(35)	(43.5)	(49.5)	(54.5)	(57.5)	(66)
70						19,100	17,850	16,400	14,900	13,750	11,750
-000						(16.5)	(32)	(41)	(47)	(51.5)	(61.5)
80							14,360	13,900	12,500	11,400	9,950
							(12.5)	(29.5)	(38.5)	(44)	(57)
90						7		9,420	9,420	9,420	8,520
								(7)	(27.5)	(35.5)	(52)
100							122	0.10	7007 - 100 A	7,950	7,120
										(24.5)	(46.5)
110			- 6				-/-		RETURN TO		5,950
3-0-11						1	100				(40.5)
120							1				4,960
								·			(33.5)
130											4,110
		ACT 2000		11111111111111111111111111111111111111							(24)
Min. bo	om angle	(deg.) fo	r indicat	ed length	(no load)	)			1	0	0
Max. bo	om lengt	h (ft.) at	0 degree	boom an	gle (no lo	oad)				114	146

NOTE: Boom angles are in degrees.

A6-829-003817A & -003837A

### NOTES FOR RUBBER CAPACITIES

num Permissible			Main Boom 114 ft.	Main Boom 114ft. w/32 ft. Ext.
om Length:	Front	Min. boom angle (deg) for indicated length	0	33
ft. (f) 78 ft. ft. (g) 87 ft.	(no load)	Max, boom length (ft.) at 0 deg, boom angle	114	128
ft. (h) 96 ft.	360 deg.	Min. boom angle (deg.) for indicated length	52	58
ft. (i) 114 ft.	(no load)	Max. boom length (ft.) at 0 deg. boom angle	68.2	89

pacities are in pounds and do not exceed 85% of tipping loads as determined by test in accordance th SAE J-765.

pacities are applicable to machines equipped with 33.25x35 (32 ply) bias ply tires, at 65 psi cold flation pressure (65 psi for 2.5 mph pick & carry capacities). efined Arc) - Over front includes +6° on either side of longitudinal centerline of machine.

spacities appearing above bold line are based on structural strength and tipping should not be relied on as a capacity limitation.

pacities are applicable only with machine on a firm level surface. rubber lifting with boom extensions not permitted.

or pick & carry operation, boom must be centered over front of machine and mechanical swing lock gaged. When handling loads in the structural range with capacities close to maximum ratings, travel

Il lifting depends on proper tire inflation, capacity and condition. Capacities must be reduced for wer tire inflation pressures. Damaged tires are hazardous to safe operation of crane.

ould be reduced to creep speed. kle lockouts must be functioning before lifting on rubber. (Check automatic lockout system for oper functioning: Refer to "Operation and Maintenance Manual" for description of a proper functioning

#### NOTES FOR LIFTING CAPACITIES

1. Rated loads as shown on lift chart pertain to this machine as originally manufactured and equipped. Modifications to the machine or use of optional equipment other than that specified can result in a reduction of capacity.

Construction equipment can be hazardous if improperly operated or maintained. Operation and maintenance of this machine shall be in compliance with the information in the operator's, parts, and safety manuals supplied with this machine. If these manuals are missing, order replacements from the manufacturer through the distributor.

3. The operator and other personnel associated with this machine shall fully acquaint themselves with the latest applicable American National Standards Institute (ANSI) Safety Standards for cranes.

 The machine shall be leveled on a firm supporting surface. Depending on the nature of the supporting surface, it may be necessary to have structural supports under the outrigger floats or tires to spread the load to a larger bearing surface.

2. For outrigger operation, outriggers shall be fully extended with tires raised free of crane weight before operating the boom or lifting loads.

3. If machine is equipped with front jack cylinder, the front jack cylinder shall be set in accordance with written

procedure.

If machine is equipped with extendable counterweight, the counterweight shall be fully extended before

5. Tires shall be inflated to the recommended pressure before lifting on rubber.

6. With certain boom and hoist tackle combinations, maximum capacities may not be obtainable with standard

OPERATION:

1. Rated loads at rated radius shall not be exceeded. Do not tip the machine to determine allowable loads. For clamshell or concrete bucket operation, weight of bucket and load must not exceed 80% of rated lifting capacities.

2. Rated loads do not exceed 85% of the tipping load as determined by SAE Crane Stability Test Code J-765a.

3. Rated loads include the weight of hook block, slings and auxiliary lifting devices and their weights shall be subtracted from the listed ratios to obtain the load.

subtracted from the listed ratings to obtain the net load to be lifted. 4. Load ratings are based on freely suspended loads. No

attempt shall be made to move a load horizontally on the

ground in any direction.

5. Rated loads do not account for wind on lifted load or boom. It is recommended when wind velocity is above 20 mph (32 km/h), rated loads and boom lengths shall be appropriately reduced.

Rated loads are for lift crane service only.

Do not operate at a radius or boom length where capacities are not listed. At these positions, the machine may overturn without any load on the hook

8. The maximum load which can be telescoped is not definable because of variations in loadings and crane maintenance, but it is safe to attempt retraction and extension within the limits of the capacity chart.

9. When either boom length or radius or both are between

values listed, the smallest load shown at either the next

larger radius or boom length shall be used.

10. For safe operation, the user shall make due allowances

for his particular job conditions, such as: soft or uneven ground, out of level conditions, high winds, side loads, pendulum action, jerking or sudden stopping of loads, hazardous conditions, experience of personnel, two machine lifts, traveling with loads, electric wires, etc. Side pull on boom or jib is extremely dangerous.

Power telescoping boom sections must be extended equally at all times.

12. Handling of personnel from the boom is not authorized except with equipment furnished and installed by Grove Manufacturing Company. Keep load handling devices a minimum of 12 inches (30

cm) below boom head when lowering or extending boom.
14. Loaded boom angles give an approximation of the operating radius at specified boom lengths. The boom angle before loading should be greater to account for deflection.

15. Capacities appearing above the bold line are based on structural strength and tipping should not be relied upon as a capacity limitation. 16. Capacities for the 36 ft. (11.0 m) boom length shall be

lifted with the boom fully retracted. If boom is not fully retracted, capacities shall not exceed those shown for the 42 ft. (12.8 m).

17. For boom lengths less than 146 ft. (44.3 m) with 32 ft. boom extension erected, the rated loads are determined by boom angle only in the column headed by 146 ft. (44.3 m). For boom angles not shown, use rating of next lower boom angle.

DEFINITIONS:

1. Operating Radius: Horizontal distance from a projection of the axis of rotation to the supporting surface before loading to the center of the vertical hoist line or tackle with load applied.

 Loaded Boom Angle (Shown in Parenthesis on Main Boom Capacity Chart): is the angle between the boom base section and the horizontal, after lifting the rated load at the rated radius.

Working Area: Areas measured in a circular arc about the center line of rotation as shown on the working area

Freely Suspended Load: Load hanging free with no direct external force applied except by the lift cable.
 Side Load: Horizontal force applied to the lifted load either on the ground or in the air.



# KIARI

### 80 TON CAPACITY

34 ft. - 146 ft. BOOM (FULL POWER)

#### JIB CAPACITIES IN POUNDS

28 ft. JIB and 32 ft. EXT. Combination ON OUTRIGGERS - 360°

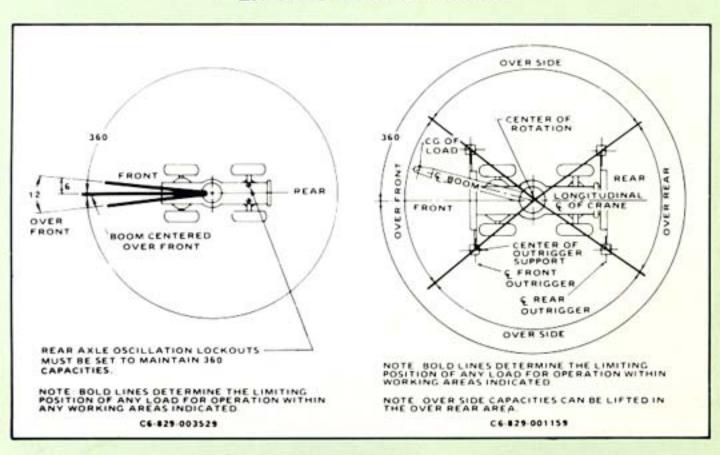
Doom	5° O	FFSET	17° O	FFSET	30° OFFSET		
Boom Angle	Radius (Ref.) ft.	Caps. (lbs.)	Radius (Ref.) ft.	Caps. (Ibs.)	Radius (Ref.) ft.	Caps. (lbs.)	
80°	38.0	11,000	41.6	9,200	48.0	7,000	
75	51.7	9,500	55.7	8,100	60.7	6,400	
70	65.2	8,100	69.1	7,100	73.6	6,000	
65	78.2	6,900	82.0	6,100	86.0	5,200	
60	90.7	5,700	94.2	5,100	97.7	4,500	
55	102.5	4,400	105.9	4,100	108.7	3,700	
50	113.5	3,170	116.7	3,080	119.0	3,000	
45	123.7	2,400	126.6	2,300	128.2	2,200	
40	132.8	1,700	135.6	1,600	136.5	1,530	
35	141.1	1,040	143.4	1,000	143.7	950	

A6-829-003988

### NOTES FOR JIB CAPACITIES

- Capacities are based on structural strength of 28 ft. and 32 ft. boom extension combination at given main boom angle regardless of main boom length.
  WARNING: Capacities are to be lifted with two parts line only.
  WARNING: Operation of machine with heavier loads than the
- WARNING: Operation of machine with heavier loads than the capacities listed is strictly prohibited. Machine tipping with jib occurs rapidly and without advance warning.
   Maximum total length of boom including 32 ft. boom extension for purpose of erecting 28 ft. jib below 30° elevation is 135 ft.
   28 FT. JIB WARNING: For total boom length including 32 ft. boom extension greater than 135 ft. with 28 ft. jib in working position the boom angle must not be less than 30° since loss of stability will occur causing a tipping condition.
   WARNING: Lifting on rubber with 32 ft. boom extension combination is prohibited.
   Reference radii listed are for fully extended main boom only.
   Capacities listed are with fully extended outriggers only.

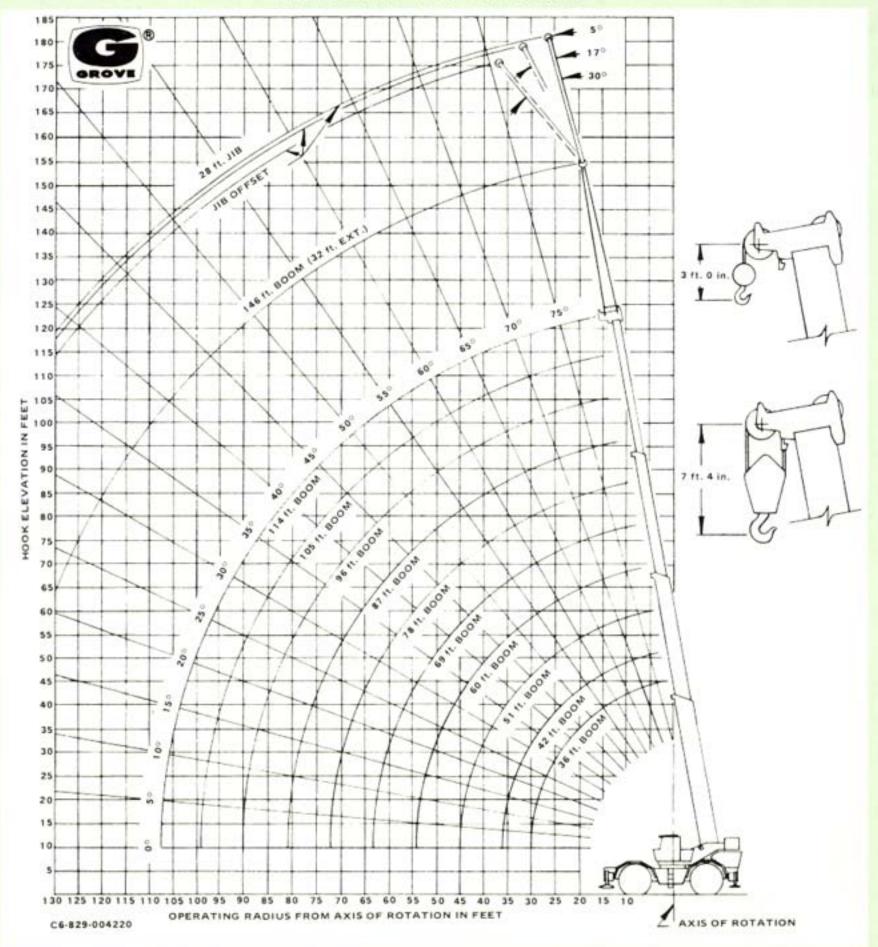
### LIFTING AREA DIAGRAM



## GROVE

## RT980

### RANGE DIAGRAM



### WEIGHT REDUCTION FOR LOAD HANDLING DEVICES

†Stowed †Erected	:	703 lbs. 3,829 lbs.
28 ft. Jib & Comi	32 bina	ft. Boom Ext. tion
†Stowed		962 lbs.
†Erected		8,983 lbs.
††Erected		2,081 lbs.

HOOK BLOCK			
80 Ton, 6 Sheave .	*2	-	1,970 lbs.
15 Ton, 1 Sheave .			310 lbs.
10 Ton Headache Ball	*1		500 lbs.
71/2 Ton Headache Ball			300 lbs.
Auxiliary Boom Head			220 lbs.

NOTE: All Load Handling Devices and Boom Attachments are Considered Part of the Load and Suitable Allowances MUST BE MADE for Their Combined Weights. Weights are for Grove furnished equipment.



Form No. 15681078-15M

## GROVE MANUFACTURING COMPANY Division of Walter Kidde & Company, Inc KIDDE

Box 21, Shady Grove, Pennsylvania 17256

Printed in U.S.A

Distributed by: