



A 100-HC
HYDRAULIC
CRAWLER CRANE
GENERAL SPECIFICATIONS





A 100-HC HYDRAULIC CRAWLER SPECIFICATIONS

LOWER MACHINERY

CARBODY: Heavy duty fabricated steel carbody is deep box construction with square axles for crawler side frames. Top is precision machined to support anti-friction bearing swing circle and multiple pass hydraulic swivel joint. Optional vertical hydraulic jacks are available for quick disassembly and loading on transporters.

CRAWLER SIDE FRAMES: High alloy steel tumbler yokes are welded to rigid fabricated structures to form the crawler side frames. Drive and idler tumblers are self cleaning design. Drive tumblers are bolted to planetary gear reducers. Idler sprockets are mounted on pressure grease lubricated bronze bearings. Large, hardened, cast steel lower track rollers are mounted on pressure lubricated bronze bearings. Rollers are closely spaced to prevent buckling of tread shoes between rollers. Wear resistant steel slide rails along the top of the side frame provide support for crawler treads. Crawler shoes are double wall, box section alloy steel castings with case hardened pins. Standard shoe width is 38 in. (965 mm); 44 in. (1,118 mm) are optional. Track adjustment is by means of hydraulic jack with holding and positioning by shims. Side frames are offset to permit raising maximum boom length. Side frames fit onto square axles on carbody and are positioned and secured by pin connected support bars. Automatic grease lubrication system for track rollers and idler tumblers. Optional hydraulic cylinders for easy, quick removal of side frames.

HYDRAULIC PROPEL: Variable displacement piston pumps drive variable speed high speed axial piston motors and planetary gear reducers, fully enclosed within clearance. Two speed travel is standard. Hydraulic travel brakes engage automatically when travel control is in neutral position and automatically release when travel function is engaged. With independent hydrostatic drive and control on each crawler track the machine is able to turn in its own length (counter-rotate) by powering the two crawlers in opposite directions. Two speed travel is accomplished with variable speed motors for high speed travel.

UPPER MACHINERY

ROTATING MACHINERY DECK: Welded from high strength steel, two longitudinal plate girders extend from the boom foot to the counterweight providing load transfer to the central tub and supporting all rotating machinery. A rigid central tub integral with the longitudinal girders and the boom foot supporting structure provides a mounting for the swing bearing. Accurate milling, boring and drilling are done on numerically controlled machines to insure accurate alignment of machinery. All decks are machined to receive counterweight beams for the optional "WorkHorse" attachment.

SWING BEARING: The crane upperworks rotates on a sealed, angular contact ball bearing that transmits all radial, axial and moment loads to the lower. An external cut full depth spur gear is integral with the bearing outer race and meshes with the machined swing pinion. The outer race is bolted to the crawler carbody and the inner race is doweled and bolted to the rotating upper. Bearing is remote automatic lubricated.

ENGINE: Standard is Cummins Model 6CTA8.3-240 turbocharged diesel engine, six cylinder, in line, 4.49 in. (114 mm) bore, 5.32 in. (135 mm) stroke, 504.5 cu. in. (8.3 liter) displacement, rated gross 240 BHP at 2200 RPM; 24 volt electric starting with 70 amp alternator. A High silencing muffler is mounted inside machinery cab.

FUEL TANK: 200 gallon (675 L) capacity.

PRIMARY DRIVE: Multiple hydraulic piston pump drive. (8 units plus one mounted on engine).

COUNTERWEIGHT: 51,000 lbs. (23,134 kg) two piece, fabricated: 31,000 lbs. (14,060 kg) basic counterweight with 20,000 lbs (9,072 kg) upper counterweight, pin connected to machinery deck. Counterweight is removed with hydraulic cylinders that attach to the machinery deck. Cylinders remain with counterweight when it is removed.

HYDROSTATIC SWING: Smooth and responsive swing, essential for placing heavy loads and for long boom operation, is provided with pressure controlled hydrostatic swing. A fixed displacement, high speed axial piston motor drives a multiple stage planetary gear reducer and the swing pinion. The entire swing assembly, including the motor, brake, planetary and pinion is preassembled and then bolted to the machinery deck. The multiple disc swing brake is spring set, hydraulic released and used as a parking brake.

The swing control is a torque sensitive control where maximum swing torque occurs at maximum control handle displacement and free coast occurs with

the control handle in the center or neutral position. Plugging (dynamic braking) is accomplished by moving the control handle past neutral.

POSITIVE SWING LOCK (OPTIONAL): An electrically actuated mechanical spud engages with the swing gear.

SECOND SWING MOTOR (OPTIONAL): For extra heavy duty swing such as continuous clamshell or other duty cycle service a second swing motor, planetary drive and pinion are available to improve bullgear life.

LOAD HOIST: Load hoisting is done with identical main and auxiliary hoist drums mounted in tandem and grooved for one inch (25 mm) rope. Each drum is hydraulically powered by a low-speed, high-torque radial piston motor. Drum speed is doubled at full rated line pull by diverting power from the propel pumps. Drum speed is further increased, at one half line pull, by a displacement shift, diverting flow of hydraulic fluid to only half of the motor's pistons. These speed ranges are in both hoisting and lowering loads. Free fall of the hook and multiple range operation of the hydraulic motor provide optimum performance under all load conditions. The drum service brake is a band type hydraulic set and spring released system. The parking brake is spring set hydraulically released. For added safety a parking dog engages a ratchet into the hoist drum. A band type friction clutch is available for free fall.

THIRD DRUM: The third drum assembly is a complete module, mounted in the boom inner section. Drum is hydraulically powered by a fixed displacement, high speed, axial piston motor driving through a multiple stage planetary gear reducer. Drum is grooved for 3/4 in. (19 mm) diameter rope. Braking is provided by a spring set, hydraulically released, multiple disc brake. The hydraulic motor control valve is equipped with a counterbalance valve to provide maximum protection in the event of loss of power. Controlled load lowering is a standard feature of the hydraulic system. Free fall on the third drum is not available.

BOOM HOIST: The single drum boom hoist is powered by a high speed axial piston hydraulic motor driving through a multiple disc brake into a multiple stage planetary reducer. The drum is supported on anti-friction bearings. The planetary gear box is mounted to the mast at one end. Multiple disc parking brake and locking dog are spring set, hydraulically released. Brake is set in neutral control lever position or when machine power is off.

The boom hoist control is done by a single lever. Precise metering gives infinite speed control throughout the full range of boom speed. A low range is also provided (at the operator's fingertip) for **VERY** precise positioning of the boom..

Controlled boom lowering is powered by the hydraulic system which is equipped with counterbalance valves to hydraulically lock the motor from rotation should the crane lose hydraulic power. In the event of loss of power the boom hoist brake would set and the dog would engage. The counterbalance valve also prevents long booms from over powering the engine in the lowering mode. An automatic boom hoist shut-off stops the boom hoisting operation at a pre-determined maximum boom angle.

The boom hoist drum is grooved to assure proper spooling and extended rope life.

BOOM SUSPENSION: A floating mast is raised and lowered by 17 parts of 3/4 in. (19 mm) boom hoist line. The mast foot and boom foot are "fiberglide" journals which provide long life with no maintenance.

Inner bail sheave assembly is attached to supports on the machinery deck. Outer bail sheaves are built into the floating mast. The bail sheaves are mounted on lubricated, sealed-for-life anti-friction bearings. Two parts 1 3/8 in. (35 mm) dia. fixed length pendants extend from the mast tip to the boom tip. Pendant lengths match boom center section lengths for quick change of boom length. Pendants remain on top of the boom when sections are removed.

59H BOOM: Boom is lightweight, pin-connected, 59 in. (1,499 mm) cross section with T-1 tubular chords and tubular lacing. Basic open throat boom is 50 ft. (15.2 m) long consisting of 25 ft. (7.6 m) inner and 25 ft. (7.6 m) outer with 4-sheave offset tip. A 5 ft. (1.5 m), 4-sheave hammerhead tip is an available option that is used for short boom lengths of 30 ft. (9.1 m). Center boom sections are available in 10 ft. (3 m), 20 ft. (6.1 m), and 40 ft. (12.2 m) lengths with matching pendants to extend total boom length to 240 ft. (73 m) with open throat tip and 230 ft. (70 m) with hammerhead tip.

The boom foot pin bearings are "fiberglide" journal bearings which require no maintenance yet provide long service lift. Optional permanently lubricated



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sheaves are available in the boom inner section for handling counterweight, side frames, etc. when stripping or assembling the crane.

A boom angle indicator and anti-two block system are standard equipment.

BOOM STOPS: Shock absorbing boom stops with compression boots restrain the boom from overtopping.

NO. 9HL JIB: Lightweight jib is 40 ft. (12.2 m), two piece, pin connected with T-1 tubular steel chords and tubular lattice. Single 24 in. (610 mm) sheave is mounted on anti-friction bearings and grooved for 1 in. (25.4 m) single part whipline. Jib inserts with matching pendants are available in 10 ft. (3 m) and 20 ft. (6.1 m) lengths to extend the total jib length to 80 ft. (24.4 m) maximum. Jib mast, backstay line, frontstay pendants, rope spreader, jib security device and anti-two block system are included.

OPERATOR'S CAB: The 40 in. (1,015 mm) wide environmental operator's cab is of modular design, sound and weather insulated and isolation mounted for operator comfort. Entry is through the right hand sliding door which has a fixed window. The left hand window slides to open and the overhead window is hinged. The center portion of the windshield is removable. All windows are tinted safety glass or Lexan and set in rubber. With controls mounted on either side of the fully adjustable seat the operator has an excellent unrestricted view of the work area.

Gauges, switches and warning lights are conveniently located for ease of access without compromising forward visibility, instrumentation includes tachometer, fuel gauge, voltmeter, hydraulic oil temperature gauge and lights for engine water temperature, engine oil pressure, hydraulic oil filter bypass, hydraulic oil reservoir level and counterweight positions. Standard equipment includes cab heater, windshield wipers on the front and overhead windows, electric horn, circulating fan, deluxe seat and drum turning indicators. Air conditioning is optional.

MACHINERY CAB: Fiberglass cab completely encloses the operating machinery with access doors on both sides and very light weight. Cab is designed for easy removal. Cab is insulated for noise reduction and will meet or exceed future noise level standard of 78 DB at 21 ft. radius. Discharge air is louvered and directed for minimum noise level. Engine is mounted longitudinally in the R.H. walkway. Hydraulic oil cooler with hydraulically driven cooling fan, thermostatically controlled, is forward of the engine. Engine radiator with hydraulically driven fan is located in the L.H. walkway, to keep heat away from the operator, controlled by thermostat. Hydraulic valving is enclosed under the walkway for protection and easy maintenance.

DRIP PANS; HYDRAULIC SYSTEM: Hydraulic pumps are mounted on the Cummins engine pump drive on 16 inch (406 mm) centers providing room for service access and easy removal. The hydraulic reservoir is 100 gallon (3,785 L) capacity. Ten micron filtration is provided at the reservoir fill, discharge and charge pumps. An electric fill pump with non bypass filter is provided for filling the reservoir to reduce contamination. O-ring seals are used on all high pressure connections and most low pressure. Hydraulic valves and piping are enclosed under a hinged walkway where they are protected from damage, yet easily accessible. Large containment compartments (drip pans) with drain plugs safely catch and contain any hydraulic or engine oil leakage which can be drained at your convenience.

The main and auxiliary hoist and propel are a closed circuit using four variable displacement piston pumps. Hoist motors are two speed radial piston. Travel motors are two speed axial piston. A variable speed piston pump powers three fixed speed axial piston motors for boom hoist, swing and third drum. This same pump supplies the counterweight, side frame and jacking cylinders. A gear pump supplies the charge circuit. Two piston pumps supply the pilot circuit and horsepower management. A variable displacement piston pump driven from the front of the engine powers hydraulic cooling fans for the engine and the hydraulic system. Controls at the operators cab are hydraulic over hydraulic.

PERFORMANCE:

PUMP	TYPE	DISPL.	PSI	FLOW
Main Hoist	Piston	Variable	5,000 (345 bar)	55GPM (208 lpm)
Aux. Hoist	Piston	Variable	5,000 (345 bar)	55GPM (208 lpm)
Third Drum	Piston	Variable	4,000 (276 bar)	79GPM (300 lpm)
Travel	Piston	Variable	5,730 (395 bar)	55GPM (208 lpm)
Boom	Piston	Variable	4,000 (276 bar)	79GPM (300 lpm)
Swing	Piston	Variable	4,000 (276 bar)	45GPM (173 lpm)

MOTOR	TYPE	DISPL.
Main Hoist	Radial Piston	Two-speed
Aux. Hoist	Radial Piston	Two-speed
Third Drum	Axial Piston	Fixed
Travel	Axial Piston	Two-speed
Boom	Axial Piston	Fixed

Travel Speed	0 to 0.3 MPH (0.48 kmph) maximum, low range
.....	0 to 1.5 MPH (2.41 kmph) maximum, high range
Swing Speed.....	2. 84 RPM maximum
Gradeability	30%

HOISTING PERFORMANCE:

	SLP (pounds) at SLS (feet per minute)	SLP (kilograms) at SLS (meters per minute)
Standard Crane	31,000 lbs @ 90 FPM	14,060 kg @ 27.5 MPM
Utilizing Travel Pump	31,000 lbs @ 165 FPM	14,060 kg @ 50MPM
With Displacement Shift	7,000 lbs @ 200 FPM	3,175 kg @ 60.7 MPM
Utilizing Travel Pump With Displacement Shift	7,000 lbs @ 400 FPM	3,175 kg @ 121.5 MPM

NO LOAD SPEED:

Low Range		
1 Pump	112 FPM	34 MPM
2 Pumps	220 FPM	67 MPM
High Range		
1 Pump	216 FPM	66 MPM
2 Pumps	440 FPM	134 MPM



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ATTACHMENTS

WORKHORSE ATTACHMENT: The "WorkHorse"® is a capacity enhancing system that is easily controlled by the operator. This system increases the basic 110 Ton (110,000 kg) capacity of the crane to full range 125 Ton (113,400 kg) ratings. The operator simply activates a control in the operator's cab which moves the 51,000 lb. (23,134 kg) counterweight back 10 ft. (3 m), while the crane is under load. The crane remains entirely mobile with the counterweight in the extended position.

The "WorkHorse"® attachment consists of the following equipment:

- A. A specialized Load Moment Indicator (LMI).
- B. Two large hydraulic cylinders and controls to move the conventional counterweight 10 ft. (3 m) to the rear greatly increasing the cranes capability.
- C. A Counterweight Safety support hydraulically operated, using the counterweight removal cylinders. This support is extended below the counterweight and will prevent the machine from tipping backwards in case of a sling breaking, etc.
- D. Warning light and horn which is activated when the counterweight is extended or retracted.

The "WorkHorse"® attachment is used as follows:

- A. The crane is operated as a conventional Lattice Boom machine throughout its entire capacity range with no increase in machine weight or physical dimensions. All controls operate in a normal fashion for all functions.
- B. At the time that a load must be set beyond the radius of the crane with its conventional chart, the operator would check the area behind the machine and the area over the counterweight will swing and set the selector switch in the "WorkHorse"® mode.
- C. The crane is then operated in normal fashion to the point where the Load Moment Indicator indicates that the crane has used most of its capacity. The counterweight would then be extended hydraulically from the operator's cab. (see WorkHorse® manual) After the load is partially set in place, the counterweight is returned to its normal position.
- D. The crane is then operated in normal fashion until the attachment is again required.

CLAMSHELL: For grapple or clamshell work a Rudomatic tagline winder is mounted in the boom inner section.

TRANSPORT PACKAGE (OPTIONAL): This package provides a fast and easy method to load this machine onto transport trailers in two hours with 180 ft. (54.9 M) boom. The procedure is as follows:

1. Lay the boom on the ground and connect the floating mast to the boom inner section. Remove load tackle and disconnect the boom from the inner section.
2. Remove the counterweight, lowering it to blocking with the two hydraulic cylinders.
3. Reeve a load block from the third drum or front drum and load the boom and counterweight onto trucks.
4. Using four vertical jacks fixed to the carbody raise the machine for side frame removal. With the four horizontal cylinders slide the side frames off and load them onto trucks.
5. Fully extend the four vertical carbody jacks, to provide clearance for a low boy trailer. Back the low boy under, parallel with the axles, and retract the vertical jacks.

This provides an overall maximum width of 11 ft. 5 in. (3.48 m). Maximum carbody width over jacks is 10 ft. 10 in. (3.3 m), approximately 13 ft. high, blocked, on an average 2 ft. lowboy. The main load will weigh 85,060 lbs. With the boom inner and the vertical jacks removed the weight is further reduced to 79,090 lbs.

NOTE: IN ACCORDANCE WITH OUR ESTABLISHED POLICY OF CONSTANT PRODUCT IMPROVEMENT AND VARYING MATERIAL CONDITIONS, SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT INCURRING RESPONSIBILITY FOR MACHINES PREVIOUSLY SOLD.

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AN EQUAL OPPORTUNITY EMPLOYER



A 100-HC HYDRAULIC CRAWLER CRANE



WORKHORSE

LIFT RATINGS IN POUNDS

With 59H Open Throat Boom, 24' Floating Mast and 51,000 Pound Counterweight Fully Extended

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
50' Boom	12	81.0	250,000*	250,000*	56
	15	77.5	220,620*	220,620*	55
	20	71.5	143,290	165,480*	54
	25	65.3	104,260	127,420	52
	30	58.8	81,610	97,880	49
	35	51.7	66,760	79,210	46
24' Mast	40	43.9	56,340	66,280	41
	50	22.3	42,510	49,600	25
	14	80.6	236,210*	236,210*	66
	15	79.6	220,500*	220,500*	66
	20	74.7	143,310	165,390*	65
	25	69.6	104,240	127,440	63
60' Boom	30	64.4	81,570	97,880	61
	35	59.0	66,710	79,190	58
	40	53.2	56,310	66,260	54
	50	39.8	42,510	49,620	45
	60	20.3	33,800	39,280	27
	16	80.3	203,170	206,570*	76
70' Boom	20	76.9	143,320	165,300*	75
	25	72.7	104,220	127,460	73
	30	68.3	81,550	97,880	72
	35	63.8	66,680	79,190	69
	40	59.1	56,290	66,240	67
	50	48.9	42,500	49,630	59
24' Mast	60	36.7	33,810	39,310	48
	70	18.8	27,850	32,280	29
	17	80.8	183,940	194,360*	86
	20	78.6	143,220	165,220*	85
	25	74.9	104,090	127,360	84
	30	71.1	81,410	97,750	82
80' Boom	35	67.3	66,530	79,070	80
	40	63.3	56,130	66,110	78
	50	54.9	42,330	49,480	72
	60	45.5	33,640	39,150	63
	70	34.2	27,740	32,140	51
	80	17.5	23,340	27,090	30
90' Boom	19	80.5	154,580	173,850*	95
	20	79.9	143,180	165,130*	95
	25	76.6	104,030	127,320	94
	30	73.3	81,350	97,700	93
	35	69.9	66,460	79,020	91
	40	66.5	56,080	66,050	89
24' Mast	50	59.3	42,280	49,440	84
	60	51.5	33,600	39,110	77
	70	42.8	27,710	32,100	67
	80	32.2	23,340	27,090	54
	90	16.5	19,990	23,220	32
	20	80.9	143,060	165,040*	105
100' Boom	25	78.0	103,870	127,190	104
	30	75.0	81,180	97,560	103
	35	72.0	66,270	78,850	102
	40	69.0	55,890	65,860	100
	50	62.7	42,070	49,240	95

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
(cont.)	60	56.0	33,380	38,910	89
	70	48.7	27,510	31,890	81
	80	40.5	23,150	26,920	71
	90	30.5	19,820	23,060	57
	100	15.6	17,170	20,020	33
	22	80.7	124,190	149,880*	115
110' Boom	25	79.1	103,710	127,050	115
	30	76.4	81,020	97,410	114
	35	73.7	66,100	78,700	112
	40	71.0	55,730	65,710	111
	50	65.3	41,900	49,090	107
	60	59.4	33,210	38,750	101
24' Mast	70	53.2	27,360	31,730	94
	80	46.3	22,990	26,770	86
	90	38.5	19,660	22,910	75
	100	29.0	17,040	19,890	60
	110	14.8	14,910	17,450	34
	23	81.0	116,490	136,390*	125
120' Boom	25	80.0	103,530	126,910	125
	30	77.6	80,830	97,230	124
	35	75.1	65,900	78,520	123
	40	72.6	55,520	65,500	121
	50	67.5	41,680	48,880	117
	60	62.2	32,970	38,520	113
24' Mast	70	56.7	27,130	31,500	107
	80	50.7	22,770	26,550	99
	90	44.2	19,440	22,690	90
	100	36.8	16,820	19,680	78
	110	27.8	14,700	17,240	62
	120	14.2	12,950	15,240	36
130' Boom	25	80.8	103,370	122,990*	135
	30	78.5	80,670	97,070	134
	35	76.3	65,720	78,360	133
	40	74.0	55,370	65,350	132
	50	69.3	41,520	48,730	128
	60	64.5	32,810	38,370	124
24' Mast	70	59.5	26,990	31,350	119
	80	54.2	22,620	26,410	112
	90	48.6	19,300	22,560	104
	100	42.4	16,690	19,550	94
	110	35.3	14,560	17,110	81
	120	26.6	12,830	15,120	65
140' Boom	130	13.6	11,360	13,450	37
	27	80.6	92,710	110,670*	145
	30	79.4	80,470	96,900	144
	35	77.3	65,510	78,180	143
	40	75.2	55,160	65,140	142
	50	70.9	41,290	48,520	139
24' Mast	60	66.5	32,570	38,150	135
	70	61.9	26,760	31,110	130
	80	57.2	22,390	26,180	124
	90	52.1	19,060	22,330	117
	100	46.7	16,450	19,320	108
	110	40.8	14,330	16,880	98

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
140' Boom (cont.)	120	34.0	12,590	14,890	84
	130	25.6	11,120	13,210	67
	140	13.1	9,880	11,800	38
	28	80.8	87,970	97,490*	155
	30	80.1	80,270	96,700	154
	35	78.1	65,300	77,980	153
150' Boom	40	76.2	54,960	64,940	152
	50	72.2	41,080	48,320	149
	60	68.1	32,360	37,940	146
	70	63.9	26,560	30,900	141
	80	59.6	22,190	25,990	136
	90	55.0	18,860	22,140	129
24' Mast	100	50.2	16,240	19,120	122
	110	45.0	14,130	16,680	112
	120	39.3	12,390	14,690	101
	130	32.8	10,930	13,020	87
	140	24.8	9,680	11,600	69
	150	12.7	8,610	10,380	39
160' Boom	30	80.7	80,080	84,040*	165
	35	78.9	65,090	77,800	164
	40	77.1	54,740	64,740	163
	50	73.3	40,850	48,100	160
	60	69.6	32,120	37,710	157
	70	65.7	26,320	30,660	152
24' Mast	80	61.7	21,950	25,760	147
	90	57.5	18,620	21,900	141
	100	53.2	15,990	18,870	134
	110	48.5	13,880	16,440	126
	120	43.5	12,130	14,440	116
	130	38.0	10,670	12,770	105
24' Mast	140	31.7	9,430	11,350	90
	150	24.0	8,360	10,140	71
	160	12.3	7,430	8,870*	40
	170	31	80.9	73,340*	175
	180	35	79.6	64,880	174
	190	40	77.8	54,540	173
24' Mast	200	50	74.3	40,650	170
	210	60	70.8	31,920	167
	220	70	67.2	26,140	163
	230	80	63.5	21,760	159
	240	90	59.6	18,430	153
	250	100	55.6	15,810	147
24' Mast	110	51.4	13,690	16,260	139
	120	47.0	11,950	14,260	131
	130	42.1	10,490	12,590	120
	140	36.8	9,250	11,180	108
	150	30.7	8,180	9,960	93
	160	23.2	7,260	8,780*	73
24' Mast	170	11.9	6,440	7,530*	41

(Continued)

LIFT RATINGS IN POUNDS (cont'd)

With 59H Open Throat Boom, 24' Floating Mast and 51,000 Pound Counterweight Fully Extended

LIFT RATINGS IN KILOGRAMS

With 59H Open Throat Boom, 7.3M Floating Mast and 23,134 Kg Counterweight Fully Extended

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters
15.2 M Boom	3.7	81.0	113,400*	113,400*	17	18.3 M Boom	4.3	80.6	107,140*	107,140*	20	21.3 M Boom	4.9	80.3	92,160	93,700*	23
	4.0	79.7	113,400*	113,400*	17		4.5	79.8	101,620*	101,620*	20		5.0	79.9	88,440	91,420*	23
	4.5	77.8	101,670*	101,670*	17		5.0	78.2	88,430	91,470*	20		5.5	78.6	75,990	83,080*	23
	5.0	75.8	88,390	91,510*	17		5.5	76.6	75,970	83,130*	20		6.0	77.2	66,570	76,180*	23
	5.5	73.8	75,960	83,170*	17		6.0	75.0	66,560	76,220*	20		7.0	74.4	53,230	65,310*	23
	6.0	71.9	66,550	76,260*	17		7.0	71.7	53,230	65,340*	19		8.0	71.6	44,220	53,770	22
	7.0	67.8	53,230	65,380*	16		8.0	68.4	44,230	53,780	19		9.0	68.7	37,780	45,410	22
	8.0	63.7	44,240	53,770	16		9.0	64.9	37,790	45,400	19		10.0	65.8	32,890	39,240	21
	9.0	59.4	37,800	45,400	15		10.0	61.4	32,900	39,230	18		11.0	62.8	29,080	34,460	21
	10.0	54.9	32,920	39,230	14		11.0	57.7	29,090	34,460	17		12.0	59.7	26,050	30,690	20
7.3M Mast	11.0	50.1	29,120	34,480	14		12.0	53.9	26,060	30,690	17		13.0	56.5	23,540	27,620	20
	12.0	44.9	26,070	30,700	13		13.0	49.9	23,550	27,620	16		14.0	53.2	21,440	25,120	19
	13.0	39.2	23,560	27,640	12		14.0	45.6	21,450	25,110	15		15.0	49.8	19,660	22,970	18
	14.0	32.7	21,470	25,120	10		15.0	41.0	19,670	22,970	14		16.0	46.1	18,130	21,140	17
	15.0	24.7	19,670	22,960	8		16.0	35.9	18,130	21,140	13		17.0	42.2	16,810	19,570	16

(Continued)

LIFT RATINGS IN KILOGRAMS (cont'd)

With 59H Open Throat Boom, 7.3M Floating Mast and 23,134 Kg Counterweight Fully Extended

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters
24.4 M Boom	5.2	80.8	83,430	88,160*	26	33.5 M Boom	24.0	47.2	10,650	12,400	27	45.7 M Boom	8.5	80.8	39,900	44,220*	47
	5.5	80.0	75,950	83,030*	26		26.0	42.3	9,580	11,160	25		9.0	80.3	37,210	43,990*	47
	6.0	78.8	66,530	76,140*	26		28.0	36.9	8,670	10,110	22		10.0	79.0	32,290	38,720	47
	7.0	76.4	53,170	65,280*	26		30.0	30.7	7,900	9,220	19		11.0	77.7	28,440	33,910	47
	8.0	74.0	44,160	53,730	25		(cont.)	32.0	23.0	7,230	8,440	15	12.0	76.4	25,450	30,100	47
	9.0	71.5	37,720	45,350	25								13.0	75.1	22,920	27,010	46
	10.0	69.0	32,830	39,180	25								14.0	73.8	20,810	24,530	46
	11.0	66.4	29,000	34,400	24								15.0	72.5	19,030	22,390	46
	12.0	63.8	25,990	30,620	24								16.0	71.2	17,490	20,550	45
	13.0	61.2	23,470	27,550	23								17.0	69.9	16,160	18,960	45
7.3 M Mast	14.0	58.5	21,370	25,050	23	36.6 M Boom	7.0	81.0	52,840	61,860*	38	45.7 M Mast	18.0	68.5	14,990	17,580	45
	15.0	55.6	19,580	22,900	22		8.0	79.4	43,890	53,510	38		19.0	67.2	13,960	16,360	44
	16.0	52.7	18,060	21,080	21		9.0	77.8	37,450	45,120	38		20.0	65.8	13,130	15,280	44
	17.0	49.7	16,730	19,500	21		10.0	76.2	32,550	38,950	38		22.0	63.0	11,560	13,450	43
	18.0	46.5	15,570	18,130	20		11.0	74.6	28,710	34,150	37		24.0	60.2	10,280	12,040	42
	19.0	43.1	14,540	16,910	19		12.0	72.9	25,710	30,350	37		26.0	57.2	9,220	10,810	40
	20.0	39.5	13,620	15,830	17		13.0	71.3	23,180	27,270	37		28.0	54.2	8,310	9,760	39
	22.0	31.3	12,090	14,020	15		14.0	69.6	21,070	24,780	36		30.0	51.0	7,530	8,880	38
	24.0	20.4	10,810	12,540	10		15.0	67.9	19,300	22,640	36		32.0	47.7	6,870	8,100	36
							16.0	66.2	17,760	20,810	35		34.0	44.2	6,270	7,420	34
27.4 M Boom	5.8	80.5	70,110	78,850*	29		17.0	64.5	16,430	20,220	35		36.0	40.4	5,750	6,820	32
	6.0	80.1	66,510	76,110*	29		18.0	51.5	10,550	12,300	31		38.0	36.4	5,290	6,290	29
	7.0	77.9	53,160	65,240*	29		19.0	47.3	9,480	11,060	29		40.0	31.9	4,880	5,820	26
	8.0	75.8	44,130	53,700	29		20.0	42.9	8,570	10,010	27		42.0	26.7	4,500	5,390	22
	9.0	73.6	37,680	45,330	28		21.0	38.0	7,800	9,120	24		44.0	20.4	4,170	5,010	18
	10.0	71.4	32,800	39,160	28		22.0	32.6	7,130	8,350	22						
	11.0	69.2	28,980	34,380	28		23.0	26.1	6,530	7,670	18		9.1	80.7	36,330	38,030*	50
	12.0	66.9	25,960	30,600	27		24.0	17.6	6,010	7,070	13		10.0	79.7	32,190	37,680*	50
	13.0	64.6	23,440	27,520	27								11.0	78.5	28,340	33,820	50
	14.0	62.3	21,350	25,030	26								12.0	77.3	25,360	30,000	50
7.3 M Mast	15.0	59.9	19,560	22,890	26	39.6 M Boom	7.6	80.8	46,880	55,780*	41	48.8 M Boom	13.0	76.1	22,820	26,910	49
	16.0	57.4	18,030	21,060	25		8.0	80.2	43,810	53,420	41		14.0	74.9	20,710	24,440	49
	17.0	54.9	16,700	19,480	24		9.0	78.7	37,380	45,050	41		15.0	73.6	18,920	22,280	49
	18.0	52.3	15,550	18,110	24		10.0	77.3	32,470	38,880	41		16.0	72.4	17,380	20,440	49
	19.0	49.6	14,520	16,890	23		11.0	75.8	28,640	34,080	40		17.0	71.2	16,040	18,850	48
	20.0	46.8	13,610	15,820	22		12.0	74.3	25,640	30,280	40		18.0	69.9	14,880	17,470	48
	22.0	40.7	12,090	14,000	20		13.0	72.8	23,110	27,190	40		19.0	68.7	13,850	16,250	47
	24.0	33.7	10,810	12,550	17		14.0	71.2	21,010	24,720	40		20.0	67.4	13,020	15,170	47
	26.0	25.1	9,730	11,300	14		15.0	69.7	19,220	22,570	39		22.0	64.8	11,450	13,340	46
							16.0	68.2	17,680	20,730	39		24.0	62.2	10,180	11,940	45
30.5 M Boom	6.1	80.9	64,890	74,860*	32		17.0	66.6	16,360	19,150	38		26.0	59.5	9,110	10,700	44
	7.0	79.2	53,090	65,210*	32		18.0	65.0	15,190	17,770	38		28.0	56.7	8,200	9,650	43
	8.0	77.2	44,050	53,640	32		19.0	63.4	14,160	16,560	37		30.0	53.8	7,420	8,750	41
	9.0	75.3	37,610	45,260	32		20.0	61.7	13,320	15,480	37		32.0	50.9	6,750	7,980	40
	10.0	73.3	32,720	39,090	31		21.0	58.4	11,760	13,660	36		34.0	47.8	6,160	7,300	38
	11.0	71.4	28,890	34,310	31		22.0	54.9	10,480	12,240	34		36.0	44.5	5,650	6,710	36
	12.0	69.4	25,880	30,520	31		23.0	51.3	9,410	11,000	33		38.0	41.0	5,180	6,180	34
	13.0	67.3	23,360	27,440	30		24.0	47.5	8,520	9,960	31		40.0	37.3	4,770	5,710	31
	14.0	65.3	21,250	24,940	30		25.0	43.4	7,740	9,060	29		42.0	33.2	4,390	5,280	29
	15.0	63.2	19,470	22,800	29		26.0	39.0	7,060	8,280	27		44.0	28.5	4,060	4,900	25
7.3 M Mast	16.0	61.0	17,940	20,980	29		27.0	34.1	6,480	7,610	24		46.0	23.1	3,750	4,550	21
	17.0	58.9	16,610	19,390	28		28.0	28.5	5,960	7,020	21		48.0	16.0	3,470	4,190*	15
	18.0	56.6	15,450	18,010	27		29.0	21.5	5,500	6,490	16						
	19.0	54.3	14,430	16,810	27		30.0	18.6	42,050	50,200*	44		9.4	80.9	33,270*	33,270*	53
	20.0	52.0	13,510	15,730	26		31.0	17.2	37,300	44,970	44		10.0	80.3	32,100	32,980*	53
	22.0	47.0	12,000	13,910	24		32.0	16.2	32,380	38,800	44		11.0	79.2	28,250	32,720*	53
	24.0	41.6	10,710	12,460	22		33.0	16.8	28,540	34,000	44		12.0	78.0	25,270	29,910	53
	26.0	35.5	9,650	11,230	20		34.0	15.4	25,540	30,190	43		13.0	76.9	22,740	26,810	53
	28.0	28.3	8,750	10,180	16		35.0	14.0	23,020	27,100	43		14.0	75.8	20,620	24,360	52
	30.0	18.7	7,970	9,280	12		36.0	12.2	19,120	22,480	42		15.0	74.6	18,830	22,200	52
33.5 M Boom	6.7	80.7	56,330	67,980*	35	42.7 M Boom	16.0	69.8	17,580	20,640	42	51.8 M Boom	16.0	73.5	17,290	20,360	52
	7.0	80.2	53,020	65,180*	35		17.0	68.3	16,250	19,050	42		17.0	72.3	15,950		

LIFT RATINGS IN KILOGRAMS (cont'd)

With 59H Open Throat Boom, 7.3M Floating Mast and 23,134 Kg Counterweight Fully Extended

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters
51.8 M Boom (cont.)	44.0	34.3	3,980	4,820	31	24.0	68.1	9,770	11,550	59	46.0	48.1	3,120	3,660*	52		
	46.0	30.1	3,670	4,470	28	26.0	66.1	8,700	10,300	58	48.0	45.8	2,840	3,280*	50		
	48.0	25.3	3,390	4,130*	24	28.0	64.0	7,790	9,250	57	50.0	43.3	2,580	2,930*	48		
	50.0	19.4	3,130	3,750*	19	30.0	61.9	7,010	8,350	56	52.0	40.8	2,340	2,610*	46		
	10.1	80.8	29,050*	29,050*	56	32.0	59.7	6,340	7,580	55	54.0	38.0	2,130	2,320*	43		
	11.0	79.8	28,150	28,740*	56	34.0	57.5	5,750	6,900	53	56.0	35.2	1,930	2,050*	41		
	12.0	78.7	25,170	28,430*	56	36.0	55.2	5,220	6,300	52	58.0	32.1	1,740	1,800*	38		
	13.0	77.7	22,630	26,720	56	38.0	52.9	4,760	5,770	51	60.0	28.7	1,570	1,570*	34		
	14.0	76.6	20,510	24,260	55	40.0	50.5	4,350	5,300	49	62.0	24.9	1,360*	1,360*	30		
	15.0	75.5	18,720	22,100	55	42.0	48.0	3,970	4,870	47	64.0	20.4	1,170*	1,170*	25		
	16.0	74.4	17,190	20,260	55	44.0	45.4	3,640	4,440*	45							
	17.0	73.3	15,850	18,670	55	46.0	42.7	3,330	4,010*	43							
	18.0	72.2	14,680	17,280	54	48.0	39.8	3,050	3,620*	41							
	19.0	71.1	13,640	16,060	54	50.0	36.8	2,800	3,270*	38							
	20.0	70.0	12,830	14,970	54	52.0	33.5	2,560	2,950*	36							
	22.0	67.8	11,260	13,250	53	54.0	29.9	2,340	2,650*	32							
	24.0	65.5	9,980	11,750	52	56.0	25.9	2,140	2,370*	29							
	26.0	63.2	8,910	10,510	51	58.0	21.1	1,960	2,120*	24							
	28.0	60.8	8,010	9,470	50	60.0	15.0	1,780	1,880*	18							
7.3 M Mast	30.0	58.4	7,230	8,570	49												
	32.0	55.9	6,550	7,790	47												
	34.0	53.3	5,960	7,110	46												
	36.0	50.7	5,450	6,520	44												
	38.0	47.9	4,980	5,990	43												
	40.0	45.0	4,570	5,520	41												
	42.0	42.0	4,200	5,090	39												
	44.0	38.7	3,850	4,700	36												
	46.0	35.2	3,550	4,360	34												
	48.0	31.4	3,280	3,970*	31												
	50.0	27.1	3,010	3,600*	27												
	52.0	22.0	2,780	3,260*	23												
	54.0	15.5	2,570	2,950*	17												
	10.4	81.0	25,390*	25,390*	59	64.0 M Boom	28.0	65.3	7,690	9,160	60	48.0	48.1	2,740	3,110*	54	
	11.0	80.3	25,210*	25,210*	59	30.0	63.3	6,920	8,270	59	50.0	45.9	2,470	2,760*	52		
	12.0	79.3	24,890*	24,890*	59	32.0	61.3	6,250	7,490	58	52.0	43.6	2,240	2,440*	50		
	13.0	78.3	22,530	24,500*	59	34.0	59.2	5,650	6,810	57	54.0	41.1	2,020	2,150*	48		
	14.0	77.3	20,420	24,110*	59	36.0	57.1	5,130	6,210	56	56.0	38.6	1,830	1,890*	46		
	15.0	76.3	18,620	22,000	58	38.0	54.9	4,670	5,680	54	58.0	35.9	1,630*	1,630*	43		
	16.0	75.3	17,080	20,160	58	40.0	52.7	4,250	5,210	53	60.0	33.0	1,410*	1,410*	40		
	17.0	74.2	15,740	18,560	58	42.0	50.4	3,880	4,760*	51	62.0	29.8	1,190*	1,190*	37		
	18.0	73.2	14,580	17,180	57	44.0	48.1	3,2550	4,300*	50	64.0	26.3	1,000*	1,000*	33		
	19.0	72.2	13,540	15,960	57	46.0	45.6	3,240	3,870*	48							
	20.0	71.1	12,730	14,870	57	48.0	43.0	2,960	3,490*	46							
	22.0	69.0	11,160	13,150	56	50.0	40.3	2,700	3,140*	43							
	24.0	66.9	9,880	11,650	55	52.0	37.5	2,470	2,820*	41	52.0 M Boom	24.0	72.8	10,760	11,970*	69	
	26.0	64.7	8,810	10,410	54	54.0	34.4	2,250	2,520*	38	26.0	71.1	9,470	11,250	68		
	28.0	62.5	7,910	9,360	53	56.0	31.1	2,050	2,250*	35	54.0	41.1	2,020	2,150*	48		
	30.0	60.2	7,130	8,460	52	58.0	27.4	1,870	2,000*	31	56.0	38.6	1,830	1,890*	46		
	32.0	57.9	6,450	7,690	51	60.0	23.1	1,690	1,760*	27	58.0	35.9	1,630*	1,630*	43		
	34.0	55.5	5,870	7,020	50	62.0	18.0	1,540	1,550*	22	60.0	33.0	1,410*	1,410*	40		
	36.0	53.1	5,340	6,420	48	64.0	10.7	1,340*	1,340*	14	62.0	29.8	1,190*	1,190*	37		
	38.0	50.6	4,880	5,880	47												
	40.0	48.0	4,470	5,420	45												
	42.0	45.2	4,090	4,990	43												
	44.0	42.3	3,750	4,600	41												
	46.0	39.3	3,450	4,210*	39												
	48.0	36.1	3,180	3,830*	36												
	50.0	32.5	2,910	3,460*	33												
	52.0	28.6	2,680	3,140*	30												
	54.0	24.1	2,470	2,830*	26												
	56.0	18.7	2,270	2,550*	120												
61.0 M Boom	11.0	80.8	22,350*	22,350*	62	67.1 M Boom	11.9	80.9	17,560*	17,560*	68	73.2 M Boom	24.0	71.9	9,350	9,730*	72
	12.0	79.9	22,050*	22,050*	62	24.0	80.8	17,560*	17,560*	68	26.0	70.2	8,280	9,270*	71		
	13.0	78.9	21,700*	21,700*	62	26.0	79.9	17,280*	17,280*	68	28.0	68.6	7,360	8,830	70		
	14.0	77.9	20,320	21,190*	62	28.0	79.1	16,730*	16,730*	68	30.0	66.9	6,590	7,940	69		
	15.0	77.0	18,520	20,850*	61	30.0	64.6	6,810	8,150	63	32.0	65.1	5,910	7,160	68		
	16.0	76.0	16,970	20,060	61	32.0	62.7	6,130	7,370	62	34.0	63.4	5,320	6,480	67		
	17.0	75.0	15,630	18,460	61	34.0	60.8	5,540	6,690	61	36.0	61.6	4,790	5,860*	66		
	18.0	74.1	14,460	17,070	61	36.0	58.8	5,020	6,100	59	38.0	59.8	4,330	5,220*	65		
	19.0	73.1	13,420	15,850	60	38.0	56.7	4,550	5,570	58	40.0	58.0	3,920	4,650*	64		
	20.0	72.1	12,620	14,760	60	40.0	54.7	4,140	5,060*	57	42.0	56.1	3,540	4,140*	63		
	22.0	70.1	11,060	13,050	59	42.0	52.5	3,760	4,540*	55	44.0	50.4	3,430	4,080*	54		

CRANE RATING DATA

WARNING

These lift ratings are invalid if the crane has been modified or altered by use of other than GENUINE AMERICAN PARTS as such modifications or alterations may affect its capacity or safe operation. See American Crane Corporation Service Bulletin #259.

The ratings in this chart are for planning purposes only. Only those ratings specifically assigned to a crane and mounted in the operator's cab or in the Operator's Manual should be used for actual operation.

Ratings in this chart are in POUNDS ([Kgs](#)) and do not exceed the percentage of tipping specified for this crane by ANSI B30.5. All ratings require that the crane be standing level on a firm uniformly supporting surface.

Do not lift loads in excess of those shown on this chart. Lifting loads in excess of those shown or operation not in accordance with good operating practice, including limitations shown on page 3499 of Operator's Manual, can cause tipping, structural damage or catastrophic failure.

Asterisk (*) areas on this chart indicate ratings which are limited by strength of material or factors other than stability (tipping).

"RADIUS IN FEET" is the horizontal distance at ground level from the crane centerline of rotation to a vertical line through the center of gravity of the suspended load.

When using the main boom fall with jib in place, the main fall ratings must be reduced by the jib effective weight shown on the jib rating chart plus twice the weight of all suspended blocks, slings, rope, etc., at the jib fall. See Appendix A.

When using the main boom fall with boom tip extension in place, the main fall ratings must be reduced by the weight of the boom tip extension plus twice the weight of all suspended blocks, slings, rope, etc., at the boom tip extension fall. See Appendix A.

Blocks, slings, buckets and other load carrying devices are considered part of the load. The weight of standard hoisting ropes for the rating at a given radius has been calculated as part of the boom point load and need not be considered in determining net allowable loads. See Appendix A.

This chart was developed exclusively for use with a boom only. Under no circumstances are these ratings to be interpreted for use with a jib.

Ratings shown on this chart make no allowance for such factors as out of plumb loads, wind, poor soil conditions, improper inflation of rubber tires and dynamic effects due to excessive operating speeds. The user (operator) must exercise judgement to make allowance for these conditions. See page 3499 of Operator's Manual for detailed information.

No account is taken of the wind force on the load. This effect, which can be substantial for loads with large surface areas, must be considered by the user. In any wind it is strongly recommended that taglines be used to control the load.

MAST HOIST LINE is 17 parts of .75 inch ([19 mm](#)) diameter 6 x 26, WS, FW, RAL, IWRC, EIPS wire rope with a minimum breaking strength of 58,800 pounds ([26,672 Kg](#)).

PENDANT SUSPENSION LINE is 2 parts of 1.375 inch ([35 mm](#)) diameter EEIPS wire rope with a minimum breaking strength of 211,000 pounds ([95,710 Kg](#)).

MAIN LOAD LINE is 1 inch ([25 mm](#)) diameter 6 x 25, RRL, IWRCP, EIPS wire rope with a minimum breaking strength of 103,400 pounds ([46,901 Kg](#)).

Erection "OVER THE END" is with the boom over the idler end with idler tumblers blocked (See Operator's Manual for blocking instructions). Erection "OVER THE SIDE" is with the boom 90° to the side frames and with the side frames extended. Blocks, slings and other load carrying devices must be on the ground during erection.



LOAD HOISTING INFORMATION

Maximum Lifting Capacity in Pounds	Minimum Parts of Line	Maximum Hoisting Distance in Feet	
		Main (Front)	Aux. (rear)
250,000	9	160	160
236,000	8	180	180
206,500	7	200	200
177,000	6	240	240
147,500	5	290	290
118,000	4	360	360
88,500	3	480	480
59,000	2	730	730
29,500	1	1,460	1,460

Maximum Lifting Capacity in Kilograms	Minimum Parts of Line	Maximum Hoisting Distance in Meters	
		Main (Front)	Aux. (rear)
113,400	9	49	49
107,049	8	55	55
93,668	7	61	61
80,287	6	73	73
66,906	5	88	88
53,524	4	110	110
40,143	3	146	146
26,762	2	223	223
13,381	1	445	445

BOOM COMPOSITION CHART

Boom Length		25' (7.6 M) 59H Inner	10' (3.0 M) 59H Center	20' (6.1 M) 59H Center	40' (12.2 M) 59H Center	25' (7.6 M) 59H Outer
Feet	Meters					
50	15.2	1	0	0	0	1
60	18.3	1	1	0	0	1
70	21.3	1	0	1	0	1
80	24.4	1	1	1	0	1
90	27.4	1	0	0	1	1
100	30.5	1	1	0	1	1
110	33.5	1	0	1	1	1
120	36.6	1	1	1	1	1
130	39.6	1	0	0	2	1
140	42.7	1	1	0	2	1

Boom Length		25' (7.6 M) 59H Inner	10' (3.0 M) 59H Center	20' (6.1 M) 59H Center	40' (12.2 M) 59H Center	25' (7.6 M) 59H Outer
Feet	Meters					
150	45.7	1	0	1	2	1
160	48.8	1	1	2	1	1
170	51.8	1	0	3	1	1
180	54.9	1	1	0	3	1
190	57.9	1	0	1	3	1
200	61.0	1	1	1	3	1
210	64.0	1	0	0	4	1
220	67.1	1	1	0	4	1
230	70.1	1	0	1	4	1
240	73.2	1	1	1	4	1

MAXIMUM BOOM & JIB SELF-ERCTION DATA

Jib	Over the End				Over the Side			
	Boom Length		Jib Length		Boom Length		Jib Length	
	Feet	Meters	Feet	Meters	Feet	Meters	Feet	Meters
#9HL	240	73.2	0	0.0	230	70.1	0	0.0
	230	70.1	40	12.2	220	67.1	0	0.0
	220	67.1	80	24.4	210	64.0	40	12.2
	—	—	—	—	200	61.0	50	15.2
	—	—	—	—	190	57.9	60	18.3
	—	—	—	—	180	54.9	70	21.3

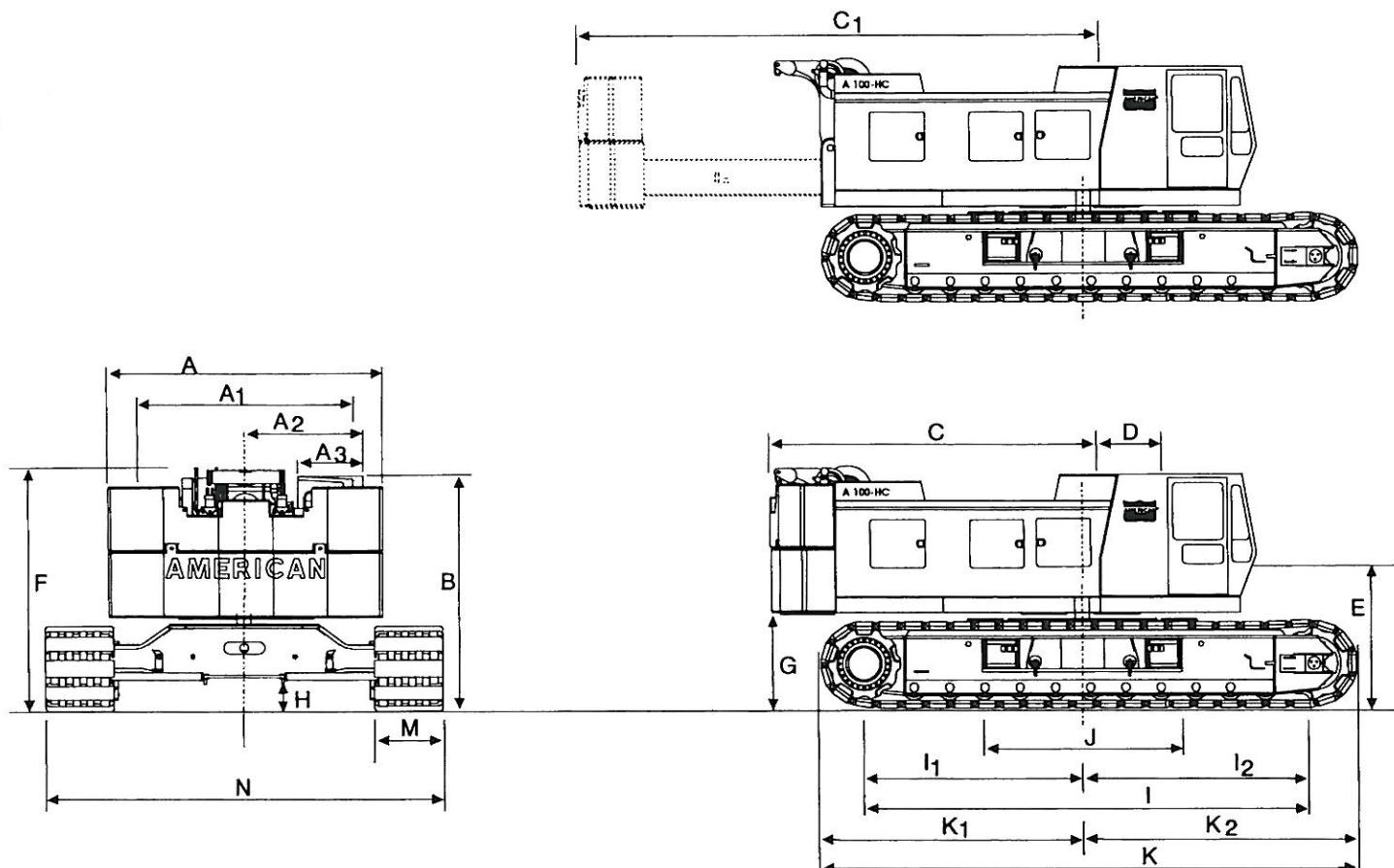
WEIGHTS

LBS. KG

Lifting Crane with standard counterweight, 50' (15.2 mm) boom with offset tip, transport package, 3rd drum and 38" (965 mm) shoes	209,740	95,137
Lifting crane equipped as above and 44" (1,117 mm) shoes	213,030	96,629
Counterweight Including:	52,150	
Basic	31,000	
Overlay	20,000	
2 Removal Cylinders	1,150	
Crane boom outer (five sheave)	3,260	1,480
Crane boom inner (and misc.)	4,345	1,971
Crawler side frames 38" (965 mm) shoes	70,590	32,020
Crawler Side Frames 44" (1,117 mm) shoes ..	73,880	33,500
Travel weight includes upper, carbody, transportation package, boom inner, counterweight handling sheaves and third drum	83,740	37,985
Second swing motor	580	263

GROUND PRESSURES

Lifting crane with 50 ft. (15.2 mm) boom with offset tip and standard counterweight.	38" (965 mm) shoes	44" (1,117 mm) shoes
	10.5 PSI	9.03 PSI

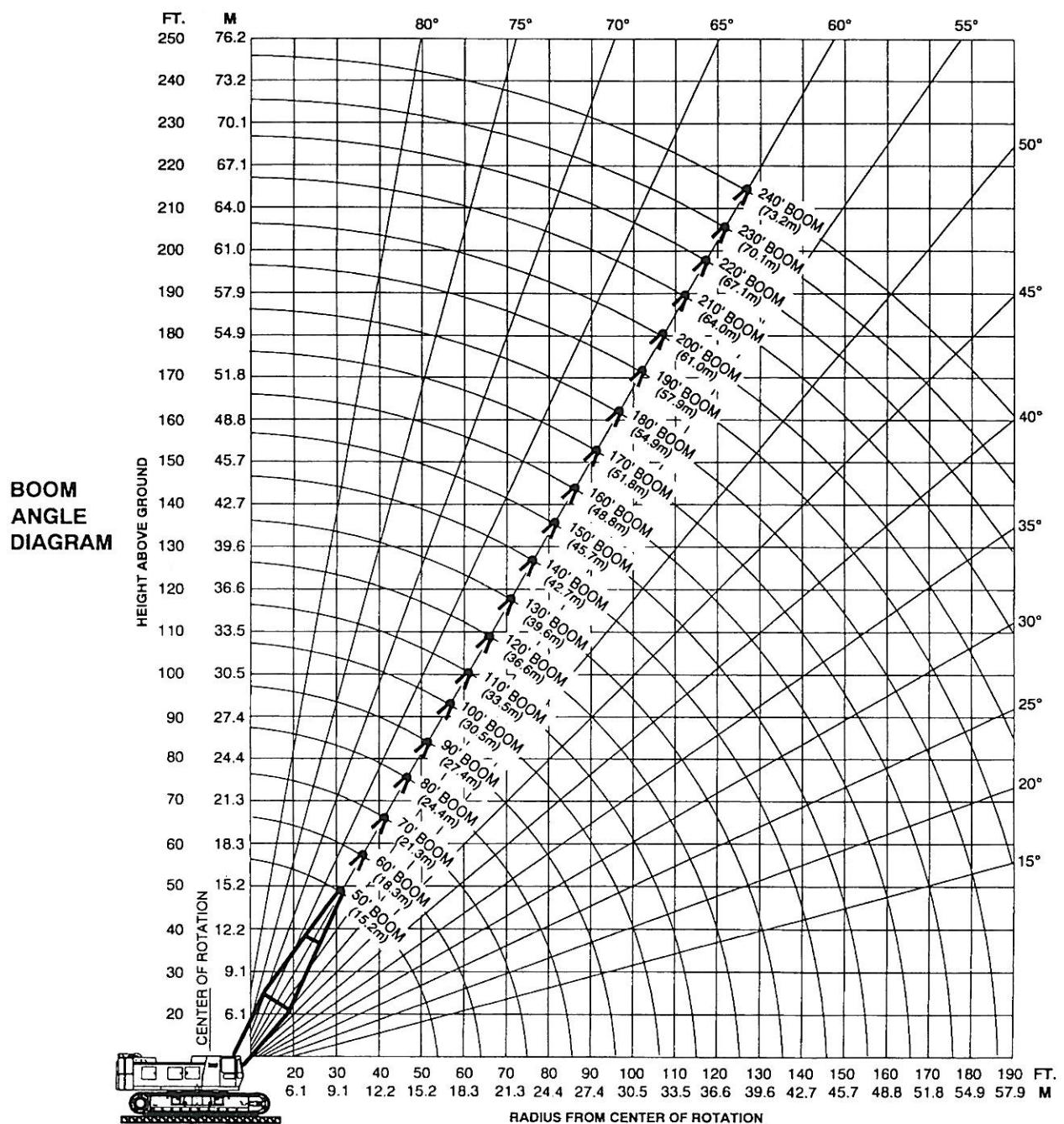


A 100-HCW WorkHorse

GENERAL DIMENSIONS

	FEET	MM		FEET	MM
A Width of counterweight	14'-0"	4,267	I ₂ Center of idler tumbler to center of rotation	10' 11-5/8"	3,342
A ₁ Width of machinery cab	11'-5"	3,480	J Width of carbody (including vertical jacks)	10'-10"	3,300
A ₂ Centerline of machine to outside of operator's cab	6'-0"	1,829	K Overall length of crawlers	24' 7-9/16"	7,507
A ₃ Width of operator's cab	3'-4"	1,016	K ₁ Over drive tumbler to center of rotation	12' 0-1/2"	3,670
B Height overoperator's cab	12'-0"	3,658	K ₂ Over idler tumbler to center of rotation	12' 7-1/16"	3,836
C Tail swing w/WorkHorse retracted	16'-3"	4,953	M Width of tread shoe (standard)	38"	965
C ₁ Tail swing w/WorkHorse extended	26'-3"	8,001	(optional)	44"	1,118
D Center rotation to boom feet	3'-6"	1,066	N Overall width of crawlers		
E Ground to center of boom foot	6'-8"	2,032	38" (966 mm) shoes retracted	15'-2"	4,623
F Height over boom hoist	12' 3-9/16"	3,748	38" (966 mm) shoes extended	18'-5"	5,613
G Ground to bottom of counterweight.....	4' 6-3/4"	1,391	44" (1,118 mm) shoes retracted	15'-8"	4,775
H Minimum ground clearance	1' 7-1/2"	495	44" (1,118 mm) shoes extended	18'-11"	5,766
I Center to center of crawler tumblers	20' 10-5/16"	6,358	N ₁ Lengthover crawleraxles	15'-2"	4,623
I ₁ Center of drive tumbler to center of rotation	9' 10-3/4"	3,016			

AMERICAN MODEL A 100-HCW WORKING RANGES



LP9603

FORM No. A 100-WH-3

Printed in U.S.A.

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A 100-HC

HYDRAULIC

CRAWLER CRANE

LIFT RATINGS IN POUNDS

With 59H Open Throat Boom, 24' Floating Mast and 51,000 Pound Counterweight Fully Retracted

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet	Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet	Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet
50' Boom	12	81.0	250,000*	250,000*	56	100' Boom	70	48.7	21,130	25,450	81	140' Boom (cont.)	130	25.6	7,830	9,880	67
	15	77.5	180,380	220,000*	55		80	40.5	17,630	21,270	71		140	13.1	6,840	8,720	38
	20	71.5	113,920	147,800	54		90	30.5	14,960	18,110	57		28	80.8	69,530	86,950	155
	25	65.3	82,690	103,810	52		100	15.6	12,830	15,600	33		30	80.1	63,180	78,570	154
	24' Mast	30	58.8	64,520	79,600	49	22	80.7	98,620	126,330	115	35	78.1	51,380	63,010	153	
	35	51.7	52,680	64,230	46	25	79.1	82,230	103,530	115	40	76.2	42,920	52,490	152		
	40	43.9	44,310	53,680	41	30	76.4	63,930	79,210	114	50	72.2	31,790	38,670	149		
	50	22.3	33,220	39,950	25	35	73.7	52,110	63,730	112	150' Boom	60	68.1	24,980	30,140	146	
	60	20.3	26,250	31,480	27	40	71.0	43,690	53,200	111	70	63.9	20,180	24,540	141		
	70	17.7	22,200	27,700	25	50	65.3	32,610	39,440	107	80	59.6	16,670	20,350	136		
60' Boom	14	80.6	204,080	220,000*	66	24' Mast	60	59.4	25,770	30,950	101	90	55.0	14,000	17,180	129	
	15	79.6	180,490	220,000*	66	70	53.2	20,980	25,310	94	100	50.2	11,900	14,700	122		
	20	74.7	113,950	147,890	65	80	46.3	17,480	21,130	86	110	45.0	10,200	12,700	112		
	25	69.6	82,680	103,850	63	90	38.5	14,800	17,960	75	120	39.3	8,810	11,060	101		
	30	64.4	64,480	79,610	61	100	29.0	12,700	15,470	60	130	32.8	7,640	9,690	87		
	35	59.0	52,660	64,220	58	110	14.8	10,990	13,470	34	140	24.8	6,630	8,520	69		
	40	53.2	44,270	53,680	54	23	81.0	92,290	117,560	125	150	12.7	5,770	7,520	39		
	50	39.8	33,220	39,970	45	25	80.0	82,080	103,400	125	30	80.7	62,990	78,410	165		
	60	20.3	26,250	31,480	27	30	77.6	63,740	79,050	124	35	78.9	51,180	62,830	164		
	70	18.8	21,470	25,760	29	35	75.1	51,930	63,550	123	40	77.1	42,700	52,300	163		
70' Boom	16	80.3	161,850	206,570*	76	40	72.6	43,490	53,020	121	50	73.3	31,560	38,450	160		
	20	76.9	113,970	147,960	75	50	67.5	32,380	39,230	117	60	69.6	24,760	29,910	157		
	25	72.7	82,690	103,880	73	60	62.2	25,550	30,720	113	70	65.7	19,940	24,310	152		
	30	68.3	64,460	79,620	72	70	56.7	20,750	25,090	107	80	61.7	16,430	20,120	147		
	35	63.8	52,650	64,220	69	80	50.7	17,250	20,910	99	90	57.5	13,760	16,940	141		
	40	59.1	44,250	53,680	67	90	44.2	14,580	17,740	90	100	53.2	11,650	14,460	134		
	50	48.9	33,210	39,980	59	100	36.8	12,480	15,260	78	110	48.5	9,950	12,450	126		
	60	36.7	26,300	31,500	48	110	27.8	10,780	13,260	62	120	43.5	8,550	10,810	116		
	70	34.2	21,350	25,660	51	120	14.2	9,370	11,610	36	130	38.0	7,380	9,440	105		
	80	17.5	17,820	21,450	30	25	80.8	81,910	103,250	135	140	31.7	6,380	8,270	90		
80' Boom	17	80.8	146,560	194,360*	86	30	78.5	63,580	78,910	134	150	24.0	5,530	7,280	71		
	20	78.6	113,890	147,940	85	35	76.3	51,770	63,390	133	160	12.3	4,780	6,400	40		
	25	74.9	82,570	103,800	84	40	74.0	43,330	52,870	132	31	80.9	59,980	73,340*	175		
	30	71.1	64,320	79,520	82	50	69.3	32,230	39,080	128	35	79.6	50,980	62,630	174		
	35	67.3	52,500	64,100	80	60	64.5	25,400	30,570	124	40	77.8	42,500	52,110	173		
	40	63.3	44,090	53,550	78	70	59.5	20,610	24,950	119	50	74.3	31,360	38,260	170		
	50	54.9	33,040	39,830	72	80	54.2	17,110	20,770	112	60	70.8	24,570	29,710	167		
	60	45.5	26,150	31,350	63	90	48.6	14,440	17,600	104	70	67.2	19,760	24,130	163		
	70	34.2	21,350	25,660	51	100	42.4	12,350	15,130	94	80	63.5	16,240	19,930	159		
	80	17.5	17,820	21,450	30	110	35.3	10,640	13,130	81	90	59.6	13,570	16,760	153		
90' Boom	19	80.5	122,960	161,540	95	120	26.6	9,250	11,490	65	100	55.6	11,470	14,270	147		
	20	79.9	113,850	147,910	95	130	13.6	8,070	10,110	37	110	51.4	9,770	12,270	139		
	25	76.6	82,530	103,770	94	27	80.6	73,350	91,760	145	120	47.0	8,370	10,630	131		
	30	73.3	64,260	79,480	93	30	79.4	63,380	78,740	144	130	42.1	7,200	9,260	120		
	35	69.9	52,450	64,050	91	35	77.3	51,580	63,210	143	140	36.8	6,210	8,100	108		
	40	66.5	44,040	53,510	89	40	75.2	43,120	52,680	142	150	30.7	5,350	7,100	93		
	50	59.3	32,990	39,790	84	50	70.9	32,000	38,870	139	160	23.2	4,610	6,240	73		
	60	51.5	26,120	31,310	77	60	66.5	25,190	30,340	135	170	11.9	3,960	5,470	41		
	70	42.8	21,320	25,630	67	24' Mast	70	61.9	20,370	24,730	130	180' Boom	33	80.8	55,060	64,040*	184
	80	32.2	17,820	21,450	54	80	57.2	16,870	20,540	124	35	80.1	50,780	62,430	184		
	90	16.5	15,130	18,270	32	90	52.1	14,200	17,370	117	40	78.5	42,290	51,920	183		
100' Boom	20	80.9	113,740	147,850	105	100	46.7	12,110	14,900	108	50	75.2	31,120	38,040	181		
	25	78.0	82,380	103,660	104	110	40.8	10,410	12,900	98	180' Mast	35	80.1	50,780	62,430	184	
	30	75.0	64,090	79,350	103	120	34.0	9,010	11,260	84	40	78.5	42,290	51,920	183		
	35	72.0	52,270	63,880	102	24' Mast	70	61.9	20,370	24,730	130	50	75.2	31,120	38,040	181	
	40	69.0	43,860	53,350	100	80	57.2	16,870	20,540	124	180' Mast	35	80.1	50,780	62,430	184	
	50	62.7	32,770	39,590	95	90	52.1	14,200	17,370	117	40	78.5	42,290	51,920	183		
	60	56.0	25,920	31,110	89	100	46.7	12,110	14,900	108	50	75.2	31,120	38,040	181		

(Continued)



LIFT RATINGS IN POUNDS

With 59H Open Throat Boom, 24' Floating Mast and 51,000 Pound Counterweight Fully Retracted

Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet	Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet	Boom & Mast Length	Radius Feet	Boom Angle Degrees	Side Frames Retracted Pounds	Side Frames Extended Pounds	From Boom Pt. to Ground Feet	
180' Boom	60	71.9	24,350	29,480	178	200' Boom	140	47.2	5,460	7,360	153	(cont.)	220'	190	32.2	1,640	3,000	124
	70	68.5	19,520	23,900	174		150	43.1	4,610	6,370	143		Boom	200	26.9	1,190	2,470	106
	80	65.1	16,010	19,700	170		160	38.7	3,850	5,490	131			210	20.4	—	2,000	83
	90	61.5	13,330	16,530	165		170	33.8	3,200	4,730	118			220	10.4	—	1,580	46
	100	57.8	11,220	14,030	159		180	28.3	2,630	4,070	101							
	110	53.9	9,520	12,030	152		190	21.4	2,120	3,480	79							
	120	49.9	8,110	10,380	144		200	10.9	1,670	2,950	44							
	130	45.6	6,950	9,010	135													
	140	40.9	5,940	7,840	124													
	150	35.7	5,090	6,840	111													
24' Mast	160	29.8	4,340	5,970	96													
	170	22.5	3,690	5,220	75													
	180	11.5	3,130	4,560	42													
	34	81.0	52,630	55,980*	194													
	35	80.7	50,570	55,700*	194													
	40	79.1	42,070	51,710	193													
	50	76.0	30,900	37,820	191													
	60	72.9	24,130	29,260	188													
	70	69.7	19,310	23,700	185													
	80	66.5	15,780	19,480	181													
190' Boom	90	63.1	13,100	16,300	176													
	100	59.7	11,000	13,810	170													
	110	56.1	9,300	11,810	164													
	120	52.4	7,900	10,170	157													
	130	48.5	6,720	8,790	149													
	140	44.3	5,720	7,620	139													
	150	39.8	4,870	6,620	128													
	160	34.8	4,120	5,760	115													
	170	29.0	3,470	4,990	98													
	180	21.9	2,900	4,330	77													
	190	11.2	2,390	3,740	43													
200' Boom	36	80.8	48,430	49,280*	204	220' Boom	80	69.8	15,090	18,820	213	(cont.)	42	80.9	29,830*	29,830*	244	
	40	79.7	41,860	48,570*	203		90	67.0	12,400	15,620	209		50	79.0	27,070*	27,070*	242	
	50	76.7	30,660	37,610	201		100	64.2	10,290	13,120	205		60	76.5	23,010	25,030*	240	
	60	73.8	23,900	29,020	199		110	61.2	8,590	11,110	199		70	74.1	18,150	22,350*	237	
	70	70.8	19,060	23,460	195		120	58.2	7,170	9,450	193		80	71.6	14,620	18,360	234	
	80	67.7	15,540	19,250	192		130	55.1	5,990	8,070	187		90	69.0	11,920	15,150	231	
	90	64.6	12,850	16,060	187		140	51.8	4,990	6,900	179		100	66.4	9,810	12,650	227	
	100	61.3	10,740	13,570	182		150	48.4	4,140	5,910	171		110	63.8	8,090	10,630	222	
	110	58.0	9,040	11,560	176		160	44.8	3,390	5,030	161		120	61.1	6,680	8,970	217	
	120	54.6	7,640	9,910	169		170	41.0	2,740	4,280	151		130	58.3	5,500	7,590	211	
	130	51.0	6,460	8,530	162		180	36.8	2,160	3,600	138		140	55.5	4,500	6,420	204	
24' Mast	110	58.0	10,740	13,570	182		110	61.2	8,590	11,110	199		150	52.5	3,640	5,410	197	
	120	54.6	9,040	11,560	176		120	58.2	7,170	9,450	193		160	49.5	2,890	4,540	189	
	130	51.0	7,640	9,910	169		130	55.1	5,990	8,070	187		170	46.2	2,230	3,770	180	
	140	48.5	6,720	8,790	149		140	51.8	4,990	6,900	179		180	42.8	1,660	3,100	169	
	150	44.3	5,720	7,620	139		150	48.4	4,140	5,910	171		190	39.2	1,140	2,510	158	
	160	40.9	4,870	6,620	128		160	44.8	3,390	5,030	161		200	35.2	—	1,960	145	
	170	37.8	4,120	5,760	115		170	41.0	2,740	4,280	151		210	30.8	—	1,490	129	
	180	33.4	3,470	4,990	98		180	36.8	2,160	3,600	138		220	25.7	—	1,060	110	
	190	21.9	2,900	4,330	77		190	30.0	13,100	15,710	111							
	200	11.2	2,390	3,740	43		190	22.8	12,160	14,580	9							

(Continued)



LIFT RATINGS IN KILOGRAMS (cont'd)

With 59H Open Throat Boom, 7.3M Floating Mast and 23,134 Kg Counterweight Fully Retracted

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters
24.4 M Boom	5.2	80.8	66,480	88,160*	26	33.5 M Boom	24.0	47.2	8,110	9,800	27	45.7 M Boom	8.5	80.8	31,540	39,440	47
	5.5	80.0	60,450	80,250	26		26.0	42.3	7,250	8,780	25		9.0	80.3	29,300	36,480	47
	6.0	78.8	52,910	68,930	26		28.0	36.9	6,520	7,910	22		10.0	79.0	25,440	31,330	47
	7.0	76.4	42,180	53,620	26		30.0	30.7	5,900	7,180	19		11.0	77.7	22,360	27,380	47
	8.0	74.0	35,000	43,770	25		(cont.)	32.0	23.0	5,360	6,540	17	12.0	76.4	19,890	24,340	47
	9.0	71.5	29,810	36,900	25		36.6 M Boom	7.0	81.0	41,860	53,320	38	13.0	75.1	17,860	21,800	46
	10.0	69.0	25,930	31,800	25		8.0	79.4	34,760	43,570	38	14.0	73.8	16,160	19,690	46	
	11.0	66.4	22,880	27,880	24		9.0	77.8	29,540	36,690	38	15.0	72.5	14,740	17,930	46	
	12.0	63.8	20,420	24,820	24		10.0	76.2	25,680	31,570	38	16.0	71.2	13,500	16,420	45	
	13.0	61.2	18,400	22,290	23		11.0	74.6	22,610	27,630	37	17.0	69.9	12,520	15,110	45	
	14.0	58.5	16,720	20,200	23		12.0	72.9	20,140	24,570	37	18.0	68.5	11,580	13,970	45	
	15.0	55.6	15,290	18,440	22		13.0	71.3	18,120	22,040	37	19.0	67.2	10,760	13,060	44	
	16.0	52.7	14,070	16,950	21		14.0	69.6	16,430	19,940	36	20.0	65.8	10,020	12,170	44	
	17.0	49.7	13,050	15,650	21		15.0	67.9	15,000	18,180	36	22.0	63.0	8,760	10,660	43	
	18.0	46.5	12,110	14,520	20		16.0	66.2	13,770	16,670	35	24.0	60.2	7,730	9,440	42	
	19.0	43.1	11,280	13,530	19		17.0	64.5	12,780	15,370	35	26.0	57.2	6,890	8,420	40	
	20.0	39.5	10,550	12,670	17		18.0	62.7	11,840	14,230	35	28.0	54.2	6,160	7,560	39	
	22.0	31.3	9,300	11,170	15		19.0	61.0	11,010	13,300	34	30.0	51.0	5,530	6,820	38	
	24.0	20.4	8,260	9,940	10		20.0	59.1	10,280	12,420	33	32.0	47.7	5,000	6,190	36	
27.4 M Boom	5.8	80.5	55,770	73,270	29		22.0	55.4	9,020	10,910	32	34.0	44.2	4,520	5,630	34	
	6.0	80.1	52,900	68,930	29		24.0	51.5	8,000	9,700	31	36.0	40.4	4,100	5,140	32	
	7.0	77.9	42,160	53,600	29		26.0	47.3	7,140	8,680	29	38.0	36.4	3,730	4,710	29	
	8.0	75.8	34,980	43,750	29		28.0	42.9	6,410	7,810	27	40.0	31.9	3,410	4,330	26	
	9.0	73.6	29,780	36,880	28		30.0	38.0	5,800	7,080	24	42.0	26.7	3,100	3,970	22	
	10.0	71.4	25,910	31,780	28		32.0	32.6	5,260	6,450	22	44.0	20.4	2,830	3,660	18	
	11.0	69.2	22,850	27,850	28		34.0	26.1	4,780	5,890	18	9.1	80.7	28,570	35,570	50	
	12.0	66.9	20,390	24,790	27		36.0	17.6	4,360	5,390	13	10.0	79.7	25,360	31,250	50	
	13.0	64.6	18,380	22,270	27		39.6 M Boom	7.6	30.8	37,150	46,830	41	11.0	78.5	22,270	27,290	50
	14.0	62.3	16,700	20,190	26		8.0	80.2	34,690	43,490	41	12.0	77.3	19,790	24,250	50	
	15.0	59.9	15,270	18,430	26		9.0	78.7	29,480	36,630	41	13.0	76.1	17,760	21,710	49	
	16.0	57.4	14,040	16,920	25		10.0	77.3	25,620	31,500	41	14.0	74.9	16,060	19,600	49	
	17.0	54.9	13,030	15,620	24		11.0	75.8	22,540	27,550	40	15.0	73.6	14,620	17,820	49	
	18.0	52.3	12,090	14,500	24		12.0	74.3	20,070	24,510	40	16.0	72.4	13,390	16,310	49	
	19.0	49.6	11,270	13,500	23		13.0	72.8	18,050	21,970	40	17.0	71.2	12,420	15,000	48	
	20.0	46.8	10,540	12,670	22		14.0	71.2	16,360	19,870	40	18.0	69.9	11,480	13,870	48	
	22.0	40.7	9,290	11,170	20		15.0	69.7	14,930	18,110	39	19.0	68.7	10,650	12,960	47	
	24.0	33.7	8,270	9,950	17		16.0	68.2	13,700	16,600	39	20.0	67.4	9,910	12,070	47	
	26.0	25.1	7,400	8,920	14		17.0	66.6	12,710	15,300	38	22.0	64.8	8,650	10,560	46	
30.5 M Boom	6.1	80.9	51,590	67,070	32		18.0	65.0	11,770	14,170	38	24.0	62.2	7,630	9,340	45	
	7.0	79.2	42,090	53,560	32		19.0	63.4	10,940	13,240	37	26.0	59.5	6,770	8,320	44	
	8.0	77.2	34,910	43,690	32		20.0	61.7	10,210	12,350	37	28.0	56.7	6,040	7,450	43	
	9.0	75.3	29,700	36,820	32		22.0	58.4	8,960	10,860	36	30.0	53.8	5,420	6,710	41	
	10.0	73.3	25,840	31,710	31		24.0	54.9	7,940	9,630	34	32.0	50.9	4,880	6,080	40	
	11.0	71.4	22,770	27,780	31		26.0	51.3	7,080	8,610	33	34.0	47.8	4,410	5,520	38	
	12.0	69.4	20,310	24,720	31		28.0	47.5	6,360	7,760	31	36.0	44.5	4,000	5,040	36	
	13.0	67.3	18,290	22,200	30		30.0	43.4	5,730	7,020	29	38.0	41.0	3,620	4,600	34	
	14.0	65.3	16,600	20,100	30		32.0	39.0	5,190	6,380	27	40.0	37.3	3,290	4,220	31	
	15.0	63.2	15,170	18,340	29		34.0	34.1	4,720	5,830	24	42.0	33.2	2,990	3,860	29	
	16.0	61.0	13,960	16,840	29		36.0	28.5	4,310	5,340	21	44.0	28.5	2,720	3,550	25	
	17.0	58.9	12,940	15,540	28		38.0	21.5	3,940	4,910	16	46.0	23.1	2,480	3,260	21	
	18.0	56.6	12,000	14,410	27		42.7 M Boom	8.2	80.6	33,270	41,620	44	48.0	16.0	2,250	3,000	15
	19.0	54.3	11,190	13,420	27		9.0	79.6	29,390	36,560	44	51.8 M Boom	9.4	80.9	27,210	33,270*	53
	20.0	52.0	10,450	12,580	26		10.0	78.2	25,530	31,420	44	10.0	80.3	25,260	31,160	53	
	22.0	47.0	9,200	11,080	24		11.0	76.8	22,450	27,470	44	11.0	79.2	22,170	27,200	53	
	24.0	41.6	8,170	9,850	22		12.0	75.4	19,970	24,420	43	12.0	78.0	19,710	24,170	53	
	26.0	35.5	7,320	8,840	20		13.0	74.0	17,960	21,890	43	13.0	76.9	17,670	21,620	53	
	28.0	28.3	6,590	7,980	16		14.0	72.6	16,260	19,790	43	14.0	75.8	15,980	19,510	52	
	30.0	18.7	5,960	7,240	12		15.0	71.2	14,830	18,010	42	16.0	73.5	13,300	16,220	52	
	33.5 M Boom	6.7	80.7	44,730	57,310	35	16.0	69.8	13,590	16,500	42	17.0	72.3	12,330	14,920	51	
		7.0	80.2	42,020	53,510	35	17.0	68.3	12,610	15,200	42	18.0	71.2	11,390	13,780	51	
		8.0	78.4	3													



LIFT RATINGS IN KILOGRAMS (cont'd)

With 59H Open Throat Boom, 7.3M Floating Mast and 23,134 Kg Counterweight Fully Retracted

Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters	Boom & Mast Length	Radius Meters	Boom Angle Degrees	Side Frames Retracted Kilograms	Side Frames Extended Kilograms	From Boom Pt. to Ground Meters
51.8 M Boom (cont.)	44.0	34.3	2,640	3,470	31	20.0	72.1	9,510	11,680	60	38.0	56.7	3,000	3,990	58		
	46.0	30.1	2,390	3,180	28	22.0	70.1	8,260	10,180	59	40.0	54.7	2,660	3,590	57		
	48.0	25.3	2,170	2,920	24	24.0	68.1	7,230	8,950	59	42.0	52.5	2,360	3,240	55		
	50.0	19.4	1,960	2,680	19	26.0	66.1	6,370	7,920	58	44.0	50.4	2,090	2,930	54		
						28.0	64.0	5,630	7,050	57	46.0	48.1	1,840	2,640	52		
						30.0	61.9	5,010	6,310	56	48.0	45.8	1,620	2,380	50		
						32.0	59.7	4,470	5,680	55	50.0	43.3	1,410	2,140	48		
						34.0	57.5	4,000	5,120	53	52.0	40.8	1,220	1,910	46		
						36.0	55.2	3,570	4,630	52	54.0	38.0	1,050	1,720	43		
						38.0	52.9	3,200	4,190	51	56.0	35.2	1,530	-	41		
						40.0	50.5	2,870	3,800	49	58.0	32.1	1,350	-	38		
						42.0	48.0	2,570	3,450	47	60.0	28.7	1,200	-	34		
						44.0	45.4	2,300	3,140	45	62.0	24.9	1,050	-	30		
						46.0	42.7	2,050	2,850	43							
						48.0	39.8	1,830	2,580	41	12.5	80.8	15,450*	15,450*	71		
						50.0	36.8	1,630	2,350	38	13.0	80.4	15,210*	15,210*	71		
						52.0	33.5	1,440	2,130	36	14.0	79.5	14,960*	14,960*	71		
						54.0	29.9	1,260	1,920	32	15.0	78.7	13,910	14,730*	71		
						56.0	25.9	1,100	1,740	29	16.0	77.9	12,810	14,290*	71		
						58.0	21.1	-	1,570	24	17.0	77.0	11,730	13,800*	70		
						60.0	15.0	-	1,400	18	18.0	76.2	10,790	13,160	70		
											19.0	75.3	9,950	12,290	70		
											20.0	74.5	9,210	11,390	70		
											22.0	72.8	7,960	9,880	69		
											24.0	71.1	6,920	8,650	68		
											26.0	69.3	6,060	7,620	68		
											28.0	67.6	5,320	6,750	67		
											30.0	65.8	4,700	6,010	66		
											32.0	64.0	4,150	5,360	65		
											34.0	62.2	3,660	4,810	64		
											36.0	60.3	3,260	4,320	63		
											38.0	58.4	2,890	3,880	62		
											40.0	56.4	2,550	3,480	60		
											42.0	54.4	2,260	3,140	59		
											44.0	52.4	1,980	2,820	58		
											46.0	50.3	1,730	2,530	56		
											48.0	48.1	1,510	2,270	54		
											50.0	45.9	1,300	2,030	52		
											52.0	43.6	1,120	1,820	50		
											54.0	41.1	-	1,610	48		
											56.0	38.6	-	1,430	46		
											58.0	35.9	-	1,250	43		
											60.0	33.0	-	1,090	40		
											12.8	80.9	13,530*	13,530*	74		
											13.0	80.8	13,500*	13,500*	74		
											11.0	80.0	12,670*	12,670*	74		
											15.0	79.2	11,920*	11,920*	74		
											16.0	78.4	11,780*	11,780*	74		
											17.0	77.6	11,640	11,650*	74		
											18.0	76.8	10,690	11,020*	73		
											19.0	76.0	9,850	10,930*	73		
											20.0	75.2	9,110	10,850*	73		
											22.0	73.5	7,840	9,780	72		
											24.0	71.9	6,810	8,540	72		
											26.0	70.2	5,940	7,510	71		
											28.0	68.6	5,210	6,640	70		
											30.0	66.9	4,590	5,900	69		
											32.0	65.1	4,040	5,260	68		
											34.0	63.4	3,560	4,700	67		
											36.0	61.6	3,140	4,200	66		
											38.0	59.8	2,770	3,760	65		
											40.0	58.0	2,440	3,380	64		
											42.0	56.1	2,140	3,020	63		
											44.0	54.2	1,860	2,700	61		
											46.0	52.3	1,620	2,420	60		
											48.0	50.3	1,390	2,150	58		
											50.0	48.2	1,180	1,910	56		
											52.0	46.0	1,000	1,700	55		
											54.0	43.8	-	1,490	53		
											56.0	41.5	-	1,310	50		
											58.0	39.1	-	1,130	48		

CRANE RATING DATA

WARNING

These lift ratings are invalid if the crane has been modified or altered by use of other than GENUINE AMERICAN PARTS as such modifications or alterations may affect its capacity or safe operation. See American Crane Corporation Service Bulletin #259.

The ratings in this chart are for planning purposes only. Only those ratings specifically assigned to a crane and mounted in the operator's cab or in the Operator's Manual should be used for actual operation.

Ratings in this chart are in POUNDS ([Kgs](#)) and do not exceed the percentage of tipping specified for this crane by ANSI B30.5. All ratings require that the crane be standing level on a firm uniformly supporting surface.

Do not lift loads in excess of those shown on this chart. Lifting loads in excess of those shown or operation not in accordance with good operating practice, including limitations shown on page 3499 of Operator's Manual, can cause tipping, structural damage or catastrophic failure.

Asterisk (*) areas on this chart indicate ratings which are limited by strength of material or factors other than stability (tipping).

"RADIUS IN FEET" is the horizontal distance at ground level from the crane centerline of rotation to a vertical line through the center of gravity of the suspended load.

When using the main boom fall with jib in place, the main fall ratings must be reduced by the jib effective weight shown on the jib rating chart plus twice the weight of all suspended blocks, slings, rope, etc., at the jib fall. See Appendix A.

When using the main boom fall with boom tip extension in place, the main fall ratings must be reduced by the weight of the boom tip extension plus twice the weight of all suspended blocks, slings, rope, etc., at the boom tip extension fall. See Appendix A.

Blocks, slings, buckets and other load carrying devices are considered part of the load. The weight of standard hoisting ropes for the rating at a given radius has been calculated as part of the boom point load and need not be considered in determining net allowable loads. See Appendix A.

This chart was developed exclusively for use with a boom only. Under no circumstances are these ratings to be interpreted for use with a jib.

Ratings shown on this chart make no allowance for such factors as out of plumb loads, wind, poor soil conditions, improper inflation of rubber tires and dynamic effects due to excessive operating speeds. The user (operator) must exercise judgement to make allowance for these conditions. See page 3499 of Operator's Manual for detailed information.

No account is taken of the wind force on the load. This effect, which can be substantial for loads with large surface areas, must be considered by the user. In any wind it is strongly recommended that taglines be used to control the load.

MAST HOIST LINE is 17 parts of .75 inch ([19 mm](#)) diameter 6 x 26, WS, FW, RAL, IWRC, EIPS wire rope with a minimum breaking strength of 58,800 pounds ([26,672 Kg](#)).

I PENDANT SUSPENSION LINE is 2 parts of 1.375 inch ([35 mm](#)) diameter EEIPS wire rope with a minimum breaking strength of 211,000 pounds ([95,710 Kg](#)).

MAIN LOAD LINE is 1 inch ([25 mm](#)) diameter 6 x 25, RRL, IWRCP, EIPS wire rope with a minimum breaking strength of 103,400 pounds ([46,901 Kg](#)).

Erection "OVER THE END" is with the boom over the idler end with idler tumblers blocked (See Operator's Manual for blocking instructions). Erection "OVER THE SIDE" is with the boom 90° to the side frames and with the side frames extended. Blocks, slings and other load carrying devices must be on the ground during erection.



LOAD HOISTING INFORMATION

Maximum Lifting Capacity in Pounds	Minimum Parts of Line	Maximum Hoisting Distance in Feet	
		Main (Front)	Aux. (rear)
250,000	9	160	160
236,000	8	180	180
206,500	7	200	200
177,000	6	240	240
147,500	5	290	290
118,000	4	360	360
88,500	3	480	480
59,000	2	730	730
29,500	1	1,460	1,460

Maximum Lifting Capacity in Kilograms	Minimum Parts of Line	Maximum Hoisting Distance in Meters	
		Main (Front)	Aux. (rear)
113,400	9	49	49
107,049	8	55	55
93,668	7	61	61
80,287	6	73	73
66,906	5	88	88
53,524	4	110	110
40,143	3	146	146
26,762	2	223	223
13,381	1	445	445

BOOM COMPOSITION CHART

Boom Length		25' (7.6 M) 59H	10' (3.0 M) 59H	20' (6.1 M) 59H	40' (12.2 M) 59H	25' (7.6 M) 59H
Feet	Meters	Inner	Center	Center	Outer	Outer
50	15.2	1	0	0	0	1
60	18.3	1	1	0	0	1
70	21.3	1	0	1	0	1
80	24.4	1	1	1	0	1
90	27.4	1	0	0	1	1
100	30.5	1	1	0	1	1
110	33.5	1	0	1	1	1
120	36.6	1	1	1	1	1
130	39.6	1	0	0	2	1
140	42.7	1	1	0	2	1

Boom Length		25' (7.6 M) 59H	10' (3.0 M) 59H	20' (6.1 M) 59H	40' (12.2 M) 59H	25' (7.6 M) 59H
Feet	Meters	Inner	Center	Center	Outer	Outer
150	45.7	1	0	1	2	1
160	48.8	1	1	1	2	1
170	51.8	1	0	0	3	1
180	54.9	1	1	0	3	1
190	57.9	1	0	1	3	1
200	61.0	1	1	1	3	1
210	64.0	1	0	0	4	1
220	67.1	1	1	0	4	1
230	70.1	1	0	1	4	1
240	73.2	1	1	1	4	1

MAXIMUM BOOM & JIB SELF-ERCTION DATA

Jib	Over the End				Over the Side			
	Boom Length		Jib Length		Boom Length		Jib Length	
	Feet	Meters	Feet	Meters	Feet	Meters	Feet	Meters
#9HL	240	73.2	0	0.0	230	70.1	0	0.0
	230	70.1	40	12.2	220	67.1	0	0.0
	220	67.1	80	24.4	210	64.0	40	12.2
	-	-	-	-	200	61.0	50	15.2
	-	-	-	-	190	57.9	60	18.3
	-	-	-	-	180	54.9	70	21.3

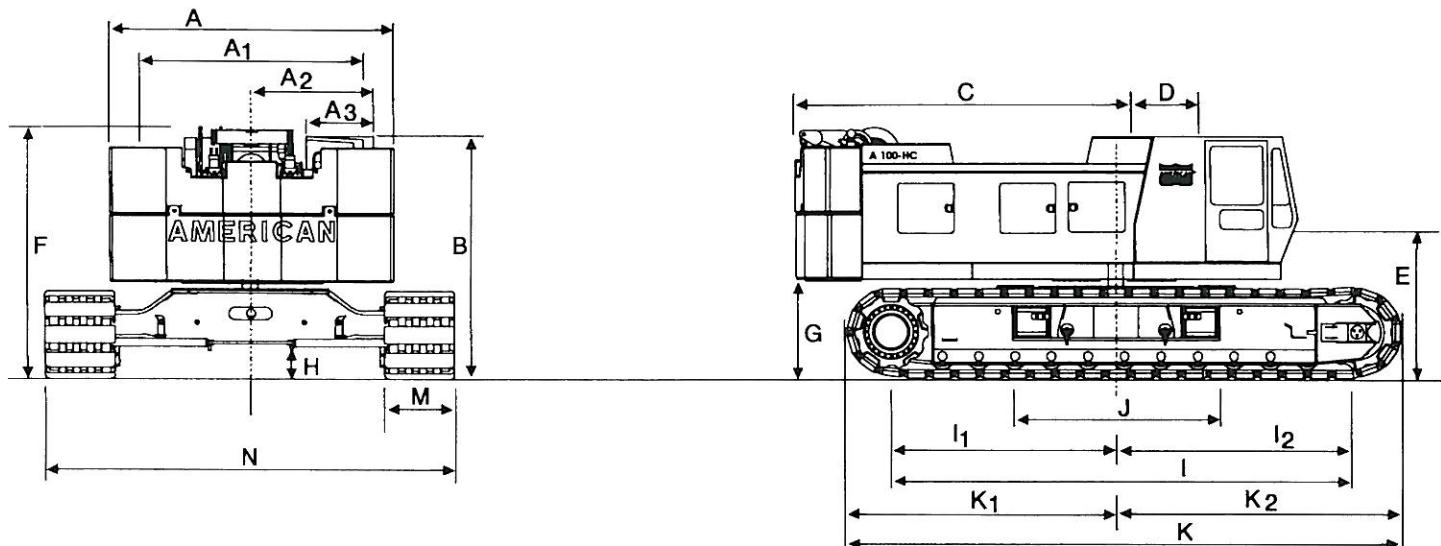
WEIGHTS

LBS. KG

Lifting Crane with standard counterweight,		
50' (15.2 mm) boom with offset tip, transport package,		
3rd drum and 38" (965 mm) shoes	209,740	95,137
Lifting crane equipped as above and		
44" (1,117 mm) shoes	213,030	96,629
Counterweight Including:	52,150	
Basic	31,000	
Overlay	20,000	
2 Removal Cylinders	1,150	
Crane boom outer (five sheave)	3,260	1,480
Crane boom inner (and misc.)	4,345	1,971
Crawler side frames 38" (965 mm) shoes	70,590	32,020
Crawler Side Frames 44" (1,117 mm) shoes..	73,880	33,500
Travel weight includes upper, carbody, transportation package, boom inner, counterweight handling sheaves and third drum	83,740	37,985
Second swing motor	580	263

GROUND PRESSURES

Lifting crane with 50 ft. (15.2 mm) boom with offset tip and standard counterweight.
38" (965 mm) shoes
10.5 PSI
44" (1,117 mm) shoes
9.03 PSI



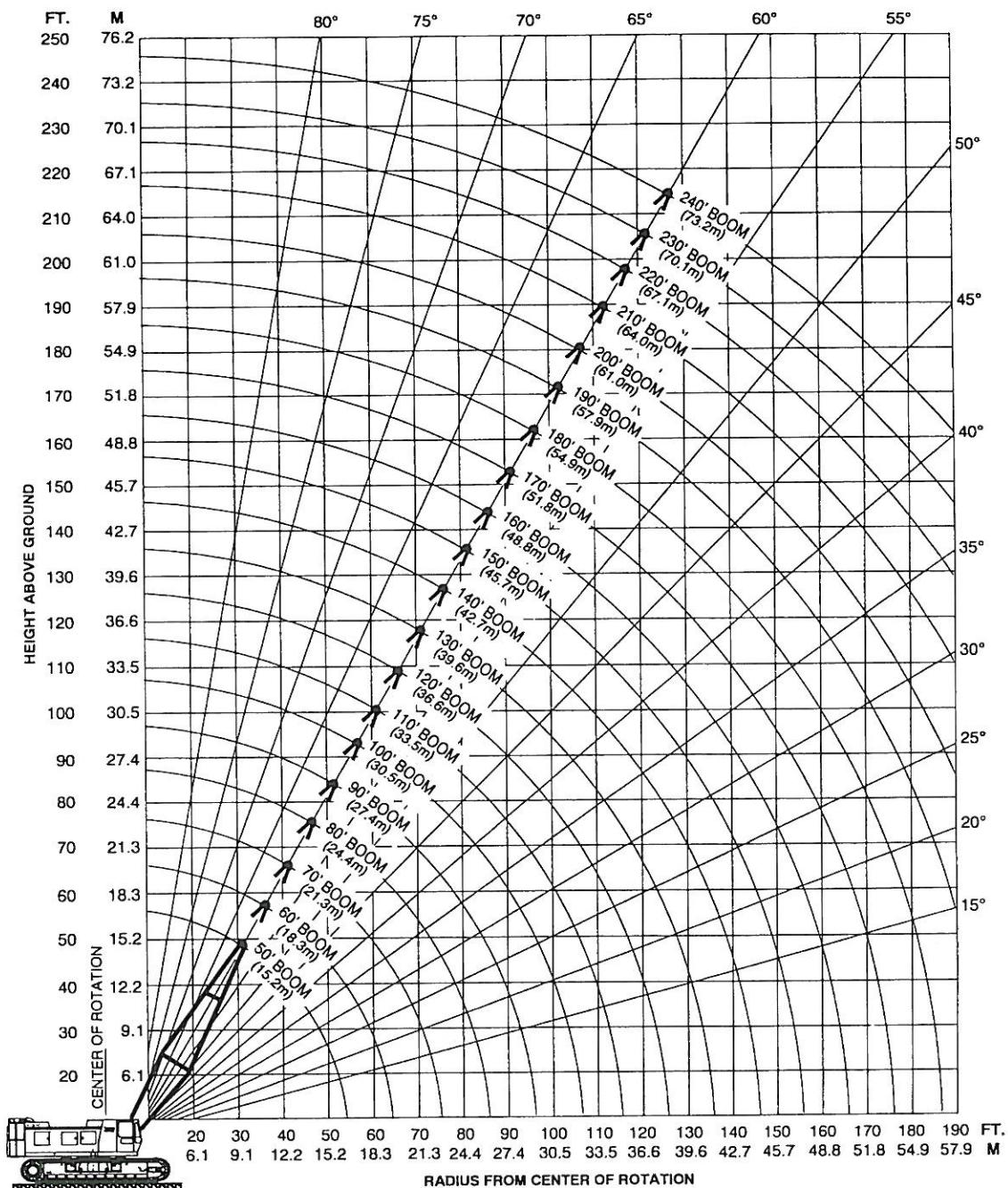
A 100-HC HYDRAULIC CRAWLER CRANE GENERAL DIMENSIONS

	FEET	MM	FEET	MM	
A Width of counterweight	14'-0"	4,267	I ₂ Center of idler tumbler to center of rotation	10' 11-5/8"	3,342
A ₁ Width of machinery cab	11'-5"	3,480	J Width of carbody (including vertical jacks)	10'-10"	3,300
A ₂ Centerline of machine to outside of operator's cab	6'-0"	1,829	K Overall length of crawlers	24' 7-9/16"	7,507
A ₃ Width of operator's cab	3'-4"	1,016	K ₁ Over drive tumbler to center of rotation	12' 0-1/2"	3,670
B Height overoperator's cab	12'-0"	3,658	K ₂ Over idler tumbler to center of rotation	12' 7-1/16"	3,836
C Tail swing w/WorkHorse retracted	16'-3"	4,953	M Width of tread shoe (standard)	38"	965
D Center rotation to boom feet	3'-6"	1,066	(optional)	44"	1,118
E Ground to center of boom foot	6'-8"	2,032	N Overall width of crawlers		
F Height over boom hoist	12' 3-9/16"	3,748	38" (966 mm) shoes retracted	15'-2"	4,623
G Ground to bottom of counterweight.....	4' 6-3/4"	1,391	38" (966 mm) shoes extended	18'-5"	5,613
H Minimum ground clearance	1' 7-1/2"	495	44" (1,118 mm) shoes retracted	15'-8"	4,775
I Center to center of crawler tumblers	20' 10-5/16"	6,358	44" (1,118 mm) shoes extended	18'-11"	5,766
I ₁ Center of drive tumbler to center of rotation	9' 10-3/4"	3,016	N ₁ Lengthover crawleraxles	15'-2"	4,623



AMERICAN MODEL A 100-HC WORKING RANGES

**BOOM
ANGLE
DIAGRAM**



LP9603

FORM No. A 100-CR-3

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